

SIP Industrial Products Limited
Gelders Hall Road
Shepshed
Loughborough
Leicestershire
LE12 9NH
United Kingdom

ISG3303 Digital Inverter Generator

SIP Code 25402



For help or advice please
contact your distributor, or sip
directly on: Tel.: 01509 500400
Email: sales@sip-group.com or
customerservice@sip-group.com
www.sip-group.com



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Due to continual product development, the actual product may differ slightly from the product pictured.



LUBRICATION OF ENGINE

Your engine comes with NO oil in the sump. You will need to add engine oil, refer to pages 6 and 9 for complete details and images. Failure to do this may result in damage to the engine, generator and/or injury to the user.

GENERAL SAFETY INSTRUCTIONS

Before attempting to operate this generator the following basic safety precautions should be taken to reduce the risk of fire, electric shock and personal injury. It is important to read the instruction manual and to understand applications, limitations and potential hazards associated with this generator. It is important that you read, understand and follow these instructions very carefully. They are designed for the safety of yourself and others ensuring a long and trouble free service life from your generator. This generator is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning the use of the appliance by a person responsible for their safety.

OPERATING ENVIRONMENT

NEVER use your generator indoors. Your generator produces deadly carbon monoxide and this is harmful and can cause death. Only use your generator in well ventilated areas like the outdoors. Do not expose your generator to rain or use in damp or wet locations. Do not expose your generator to direct sunlight. Keep the work area well lit. Do not use your generator in areas where there is a risk of explosion or fire from combustible materials, flammable liquids, paint, varnish, petrol, etc flammable gases and dust of an explosive nature. As a precaution it is recommended that you consult an expert on selecting and using a suitable fire extinguisher and have it available for use in an emergency when operating the generator.

GUARD AGAINST ELECTRIC SHOCK

Never touch the generator with wet or damp hands as electric shock may occur. Always ensure your generator is connected to ground. See page 10.

BEWARE OF CHILDREN & PETS

Children and pets should be kept out of the operating area. Children should not be allowed to touch or operate generators or touch extension cords. All generators should be kept out of reach of children. When NOT in use keep the generator preferably stored or locked in a secure well ventilated cabinet or room with the fuel tank empty.

SELECT A GENERATOR WITH A SUFFICIENT RATING

Select the right generator for the job. Do not use a generator to do a job for which it was not designed. Do not force a small generator to do the job of a heavy duty generator. Any damage caused by overloading will void the warranty. Do not use generators for purposes not intended.

PROTECT POWER LEADS FROM DAMAGE

Always disconnect power cords from a power supply socket by pulling the plug. Never pull on the cord. Keep the power lead away from heat, oil, solvents and sharp edges. If a power lead becomes damaged have it replaced by an authorised service facility.

FUEL - UNLEADED PETROL

Fuel used in this generator is poisonous. Always wear approved breathing protection when decanting fuel. If you get any fuel on your skin or clothes wash the affected area immediately with soap and water and change your clothes. If you get fuel in your eyes wash immediately with clean water and seek medical attention. If any fuel is swallowed DO NOT induce vomiting, seek immediate medical attention. Refer to pages 6 and 9 for further details.

HOT COMPONENTS

Beware many of the components will get hot during use. Never touch any of the metal pipes, pump or motor as these may burn.

MAINTAIN YOUR GENERATOR WITH CARE

When not using your generator ensure the fuel tap is 'OFF'. Never leave the fuel tap 'ON' as this can damage the carburettor. Follow the instructions for lubricating and changing accessories. Keep handles clean, dry and free from oil and grease. Ensure that ventilation slots are kept clean and free from dust at all times. Blocked ventilation slots can cause overheating and damage to the motor. Ensure that the air and fuel filters are kept clean at all times.

FIRE PRECAUTIONS

Never refuel your generator while it is still running. Never connect your generator to a commercial or domestic power outlet. As a precaution it is recommended that an expert is consulted on obtaining and using a suitable fire extinguisher.

CLEANING YOUR GENERATOR

Always stop your generator before you commence cleaning. Always ensure that your generator has cooled, about one (1) hour, before cleaning and storing. When cleaning your generator use only a damp soft cloth. NEVER use liquid or solvents of any type.

All areas can be wiped down

EXTENSION CABLES & REELS

Inspect extension cables periodically and replace if damaged. Never use damaged extension cord as these may cause injury. Always unwind any extension cables fully before plugging into mains power supply. Protect your extension cable or reel from sharp objects, excessive heat, damp conditions or wet locations. Always use a '3' core extension cable or reel with this generator. Only extension cables intended for and marked 'outdoor' use, which are no longer than 10m.

GENERATOR 'EARTHING'

Always ensure that this generator is "Earthed" correctly before using. "Earthing" stake and wire has not been supplied with this generator ensure one is used to ensure your safety, see page 10.

CHECK DAMAGED PARTS

Before using the generator it should be carefully checked to determine that it will operate properly and perform its intended function.

Check for broken or missing parts and have them replaced or repaired at an authorised service facility. Check any other condition that may affect the operation of the generator. A guard or any other part of the generator that is damaged should be properly repaired or replaced by an authorised service facility unless otherwise indicated in this instruction manual.

Any switch that does not operate correctly must be replaced by an authorised service facility.

DO NOT use the generator if the 'ON / OFF' motor switch does not turn the generator 'ON' and 'OFF'.

PERSONAL SAFETY

Clothing

Do not wear loose clothing, jewellery or anything that could get caught in moving machinery. Gloves may be worn when filling generator with fuel.

Hair

Long hair should be tied back or contained in a protective covering.

Eye Protection

The use of safety goggles is highly recommended (normal glasses are not sufficient for eye protection) when using or refuelling generators. Prescription glasses do not have safety lenses.

Footwear

Where there is the risk of heavy objects or if there is a risk of slipping on wet or slippery floors, suitable non-slip, covered, safety footwear should be worn. Protect your feet from dropping accidents.

Ear Protection

The use of ear protection is highly recommended when using generators. The continual noise may damage your ears.

Respiratory Protection

Always wear approved breathing protection when decanting fuel. ALWAYS use this generator in well ventilated area. Never use indoors.

Warning! Do not breathe in exhaust fumes. Exhaust fumes are poisonous and may cause drowsiness, unconsciousness and even death.

Do Not Over Reach

Do not over reach. Keep a proper footing and maintain your balance at all times. Avoid using abnormal stances and awkward body positions.

Stay Alert

Watch what you are doing, use common sense, and never operate a generator when you are tired, drinking alcohol, taking drugs or if taking medication that causes drowsiness.



WARNING

Do not attempt to modify the generator in any way; this will VOID your warranty.

The use of any attachment or accessory other than those recommended in this instruction manual could result in damage to the generator and could cause injuries to the operator.

This petrol generator complies with European / UK and International standards and safety requirements. Repairs should only be carried out by qualified persons using original spare parts. Failure to do so may result in considerable danger to the operator.

SPECIFIC SAFETY INSTRUCTIONS

Warning! Do not use the generator in areas where there is a risk of explosion or fire from combustible materials. The sparks possibly caused when using this generator may ignite combustible materials as well as flammable liquids, paint, varnish, petrol, flammable gases and dust of an explosive nature. As a precaution it is recommended that you consult an expert on a suitable fire extinguisher and its use. Ensure that the work area is kept clear of combustible materials.

Warning! Do not use the generator indoors or in confined spaces where exhaust gases, smoke or fumes could reach dangerous concentrations.

- Never connect this generator to a second generator.
- Never connect this generator to Commercial or Domestic power supply.
- Always use the generator in an open well ventilated area.
- Unit will become hot during use. Please keep generator at least one metre (1m) away from buildings, other equipment, pedestrian areas or flammable materials.
- Never pull the re-coil starter once the generator engine has started. Any damage caused will not be covered by warranty.
- Never start or stop the generator with any appliances attached.
- Ensure the generator has stopped before servicing, or lubricating etc.
- Do not attempt to modify the generator, guards or the supplied accessories in any way.
- Do not touch the exhaust. This can become very hot during operation and can cause serious burns.
- Always check the generator for damaged parts or fuel leaks, ensure these are fixed before using it.
- Never refuel while smoking or in the vicinity of an open flame.
- Always wear safety eye wear, ear and breathing protection when operating or refuelling the generator.
- To avoid a fire if you spill fuel while refuelling, clean up before starting the generator.
- Never operate or store the generator on its side, ALWAYS operate or store in an upright manner on firm, solid ground.
- Your generator is factory set, NEVER attempt to speed it up as this could endanger the user and damage the generator and/or attached appliances.
- Never operate the generator in damp, wet or flooded conditions.
- Before plugging appliances into the generator allow it to run up to full speed.
- If the generator makes an unfamiliar sound or vibrates excessively, switch the generator 'OFF' immediately. Investigate the possible cause or consult your authorised service agent.
- Do not use ANY type of coolant on the generator as a fatal electric shock could occur.
- Never use coolant in the generator as damage may occur.
- Do not touch the generator with wet hands as this may cause electrocution.
- Never use your generator on highly conductive surfaces. e.g. Steel walk ways, metal roof or metal bench, as this could cause an electric shock.
- Always operate your generator at least two (2) metres away from conductive surfaces.
- Locate this generator in a convenient place, avoid using long extension leads.
- If an extension lead is used, avoid leaving it where it may be damaged by pedestrian or vehicular traffic or cause a trip and fall hazard.
- Always observe normal safety precautions with ALL appliances used with this generator.
- Never transport the generator with fuel in the tank. ALWAYS empty the fuel tank.
- All loads must be kept within the ratings stated on the name plate. Overloading the generator will damage the unit or shorten its life. This will not be covered under warranty.
- Do not tamper or alter any parts as this may cause personal injury or damage the generator.
- Always disconnect any loads before starting or stopping the generator.
- When storing the generator always store in a secure well ventilated area.
- Always store in an upright position. NEVER store or lay this generator on its side/s, upside down or its end (exhaust).
- When using the extendable handle to move the generator around do not allow the generator go past about a 30deg angle and NEVER stop and rest it on its end (exhaust). Damage caused will NOT be covered by warranty.
- Only extend the handle when generator is level the lift handle to move around. Please back on the ground and collapse the handle.

IMPORTANT ELECTRICAL DATA

This generator is fitted with a sealed electrical connection socket that is compatible with the generator. If the electrical connection socket becomes damaged it must be replaced with a complete assembly that is identical to the original, and this must be replaced by an authorised service agent. Never connect to an external power supply. If in doubt always consult a qualified electrician.

FUEL **ONLY USE UNLEADED PETROL**

Fuel tank capacity – 6 litres (6 L)

Use of incorrect fuel and/or oil may damage the generator and will not be covered under warranty.

Do not use any other fuel than unleaded petrol as this will damage the generator and will not be covered under warranty.

Do not use high octane fuels (greater than 91%) as this will damage the generator and will not be covered under warranty.

- Ensure you use clean fresh unleaded petrol (ULP).
- Use a clean approved container to store your unleaded petrol (ULP) in before decanting into the fuel tank.
- If contaminated (dirty) or old (stale) fuel is used any damage caused will not be covered under warranty.

OIL **CHECK DAILY - ONLY USE 4 STROKE FULLY MOTOR OIL**

To operate, this generator requires oil in the sump, not supplied. If the generator does not have the correct level of oil in the sump, it will not run, see note below.

Oil capacity – approximately 750ml or 0.75L

Oil type – 4 stroke fully motor oil, SAE 15W-40.

Non-detergent or 2-Stroke engine oils will damage the engine and should not be used.

- Always check oil level before using.
- Always use fresh clean oil.
- Change oil every 12 hours or every 3 months.
- If contaminated (dirty) or old (stale) oil is used any damage caused will not be covered under warranty.

NOTE: This generator is fitted with an oil cut out switch and red warning light. If the oil level is empty or low then the generator WILL NOT start or run and the low oil light will glow when the recoil is pulled.

Always check the oil level before starting the generator.

Never check or add oil while the generator is running.

EXTENDABLE HANDLE

NOTE: When using the extendable handle to move the generator around do not allow the generator go past about a 30° Angle and NEVER stop and rest on its end (exhaust). Damage caused will NOT be covered by warranty.

Only extend the handle when generator is level then lift handle to move around. Place back on the ground and collapse the handle.

To extend the handle;

1. Push in the button on the handle and pull out handle
2. Release button

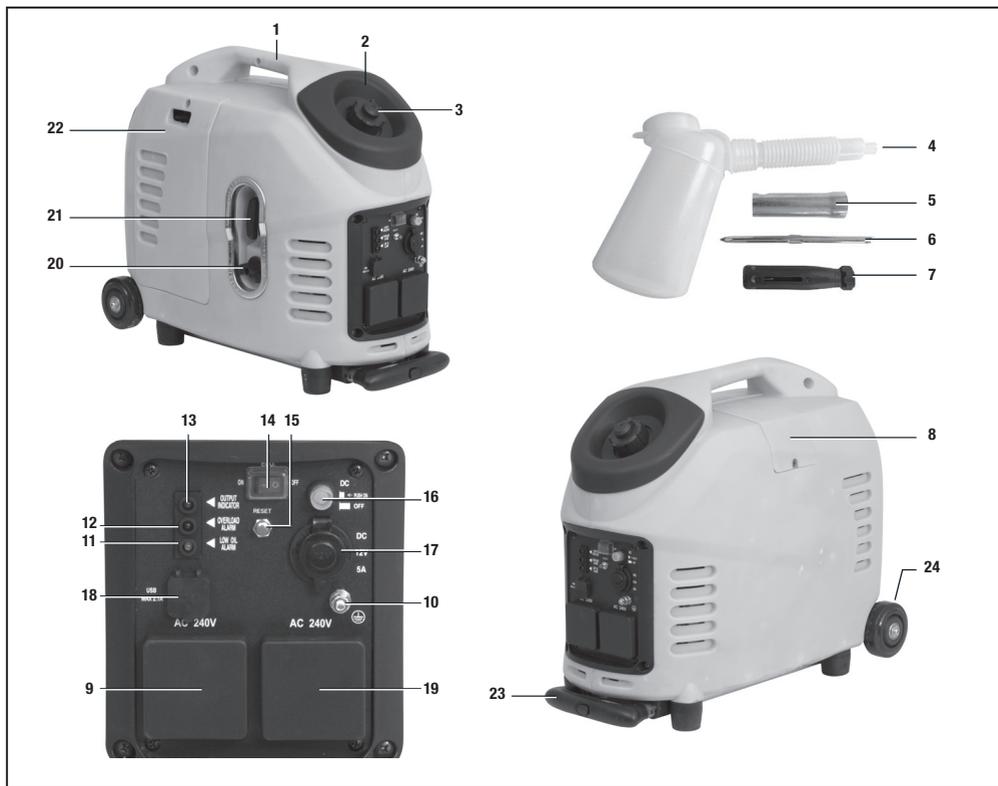
To collapse the handle;

1. Push in the button on the handle and push handle in
2. Release button



DANGER! NEVER USE THE HANDLE WHILST THE ENGINE IS RUNNING!

GETTING TO KNOW YOUR GENERATOR



COMPONENTS AND CONTROLS

- 1. Handle
- 2. Fuel cap
- 3. Fuel cap vent
- 4. Oil container
- 5. Spark plug socket
- 6. Screw driver
- 7. Screw driver handle
- 8. Spark plug access panel
- 9. AC socket 1
- 10. Earth point
- 11. Low oil level indicator (yellow)
- 12. Overload indicator (red)
- 13. Output indicator (green)
- 14. Economy switch
- 15. AC restart button
- 16. DC circuit breaker
- 17. 12V DC cigarette lighter socket *
- 18. 5V USB socket
- 19. AC socket 2
- 20. Fuel tap valve and engine switch
- 21. Recoil starter handle
- 22. Access panel (Air filter & oil filler)
- 23. Extendable Handle
- 24. Wheels

**Image may differ to actual product*

GUARANTEE

These generators are covered by a 24 month parts and labour warranty covering failure due to manufacturers defects. This does not cover failure due to misuse or operating the machine outside the scope of this manual - any claims deemed to be outside the scope of the warranty may be subject to charges including, but not limited to parts, labour and carriage costs.

This guarantee does not cover:-

- Commercial use of generator.
- Use of Generator for hire.
- Use of generator in a commercial premises.
- Damage caused by incorrect oil.
- Damage caused by incorrect fuel.
- Damage or deterioration due to transport.
- Damage caused by negligence, misuse, abuse or accident or incorrect voltage and wattage.
- Any corrosion or rusting.
- Damage caused by incorrect set up and start up. Replacement parts due to general wear and tear.
- Generators with serial number defacement, modification or removal.
- Generators which have been serviced by anyone other than an authorised SIP service agent.
- Generators with no original purchase receipt.
- Generators which have been sold-on, not original purchaser.
- Damage due non-servicing of generator as is required by this manual.
- Blockages / damage caused by dust, dirt, etc.
- Damage caused by the incorrect fitting of accessories.
- Damage caused by overloading, overworking the generator.
- Damage to attached equipment or third party accessories.
- Damage caused by attached equipment or third party accessories.
- Consumables such as filters & spark plugs etc.

In the unlikely event of warranty claims, contact your distributor or contact our help line on the back page of this manual. Proof of purchase will be required before any warranty can be honoured.

CONTENTS & ACCESSORIES

25402 SIP ISG 3303 Inverter Generator
Oil Filler Bottle
Tool Kit

What's required:-
4 Stroke motor oil SAE15W40
Unleaded Petrol @ 6L



OPERATING INSTRUCTIONS

UNPACKING

Carefully unpack your generator. This generator is heavy (28kg) and may require two (2) people to lift. Dispose of all packing material in an environmentally responsible manner.

Open carton, gently lift the generator clear of the carton and packaging, this may require 2 people. Remove from plastic bag.

NOTE: Plastic bags can be a danger to young children, dispose of immediately. Always dispose of packaging in a responsible manner.

ASSEMBLY

This generator requires no assembly, however the motor requires oil, 4 stroke fully motor oil, SAE 15W-40 , to be added to the sump before you can use, refer to page 6 for specific details.

ACCESS PANEL

This access panel (side) needs to be removed in order to add/change oil as well as clean/replace air filter.

To Remove

1. Loosen and remove the top screw, *Fig.2*.
2. Slide the top of the panel away and un-clip at the bottom.

To Fit

1. Clip in at the bottom and slide top into place.
2. Secure the top with the screw.

ADDING LUBRICATING OIL

WARNING!

This generator is supplied without oil and must be filled before first use otherwise it will not start and any damage will not be covered under warranty.

Always use clean fresh oil as specified on page 6. Incorrect or old oil can cause the generator to run rough and damage the motor; this will not be covered by warranty.

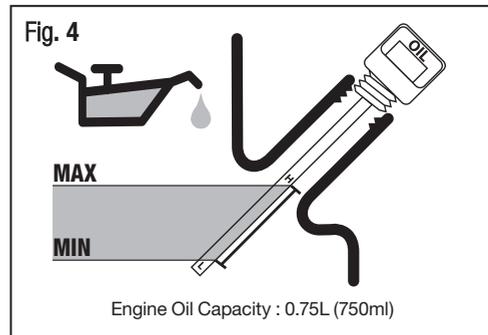
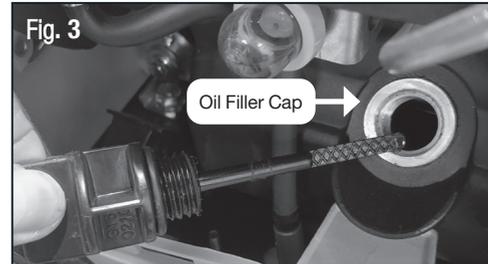
1. Ensure that engine is OFF when filling oil.
2. Remove access panel as per above.
3. Use oil as detailed on page 6, 4 stroke fully motor oil, SAE 15W-40 .
4. Ensure generator is level when filling with oil.

DO NOT TIP - USE A FUNNEL (NOT SUPPLIED)

5. Remove oil filler cap,*Fig.3*.
6. Only fill oil to the indicated level on the dip stick, *Fig.4*.
7. Ensure that the oil filler cap is screwed on tightly.
8. Fit access panel and secure with 4 screws before attempting to start generator.

WARNING! Over filling the oil can damage the generator, this damage will not be covered under warranty.

NOTE: Check oil daily and especially before use.



FILLING THE FUEL TANK

UNLEADED PETROL

Fuel tank capacity – 4 litres (4 L)

Use of incorrect fuel and/or oil may damage the generator and will not be covered under warranty.

Do not use any type of fuel than unleaded petrol as this will damage the generator and will not be covered under warranty.

Do not use high octane fuels (greater than 91%) as this will damage the generator and will not be covered under warranty.

Use a clean approved container to store your unleaded petrol (ULP) in before decanting into the fuel tank.

WARNING! Never use stale or contaminated petrol or an oil/petrol mixture. Avoid getting dirt or water in the fuel tank.

Do not smoke or allow flames or sparks where the generator is refueled or where Petrol is stored.

Refuel in a well-ventilated area.

Do not let fuel spill over the generator casing. If there is some fuel spillage, be sure that it has evaporated before starting the engine.

Avoid touching gasoline or breathing in gasoline fumes.

1. Remove the fuel cap
2. Fill with unleaded petrol. The fuel tank should not be filled above the bottom of the fuel filter, *Fig.5*.
3. Replace and secure the fuel cap. Petrol is extremely flammable and explosive under certain conditions.

FUEL CAP BREATHER

This generator is fitted with a sealable fuel cap vent, *Fig.6*.

Seal the fuel cap vent for storage or transport - rotate the lever to OFF.

For using the generator the fuel needs to breathe - rotate the lever to ON.

FUEL PUMP PRIMER

If the fuel tank has been totally empty then you may find it easier to prime the fuel pump rather than pulling the recoil.

To prime;

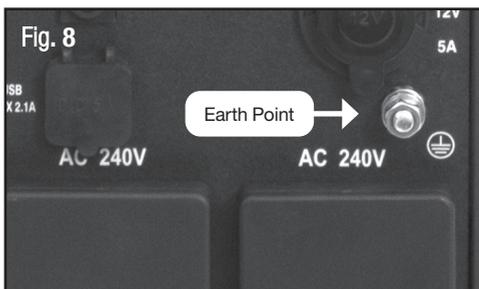
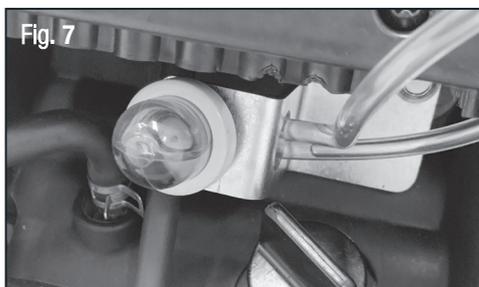
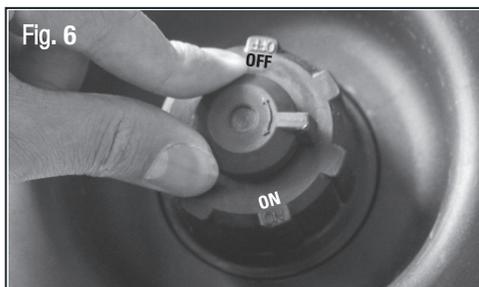
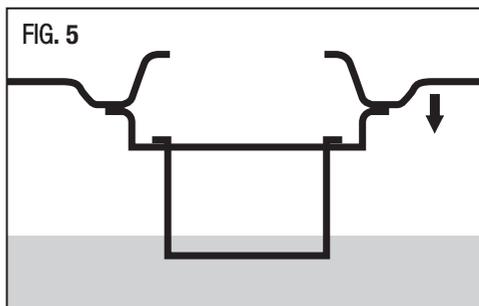
1. Remove the access panel for more details, refer page 9.
2. Push priming bulb about 5 times and the bulb should appear half full. This is now primed and should be easier to start.
3. Fit access panel and secure with top screw for more details, refer page 9.

GENERATOR 'EARTHING'

Always ensure that this generator is "Earthed" BEFORE starting and using.

Before using this generator it must be prepared correctly before use. Locate the generator on firm level ground away from buildings or other structures ensuring that the exhaust is not obstructed.

Your generator must be properly connected to an appropriate ground to help prevent electric shock.



STARTING YOUR GENERATOR

WARNING! Never start your generator without "earth" stake attached or with electrical appliances or power leads attached.

1. Ensure the "Earth" stake and wire are attached, Pic. 6.
2. Turn the fuel cap breather lever clockwise to ON, Fig.6

NOTE: If fuel cap breather is not on the generator will not operate correctly.

3. Turn choke to CLOSED / START by sliding the choke lever to the right, Fig.9
4. Turn the engine/fuel tap anti-clockwise to ON, Fig.10
5. Hold down the generator firmly with one hand on the frame, then pull the recoil starter slowly until engaged, then pull briskly Fig.11 This step may need to be repeated until generator engine starts, this can take up to about 12 pulls.

WARNING! Never pull the recoil once the engine has started. Any damage caused will not be covered under warranty.

6. Allow engine to run up to speed, this usually takes up to about 10-30 seconds.
7. Turn the choke to OPEN / RUN by sliding to the left, Fig.12
8. Check that the only illuminated light is the green output power light. The generator will be running and ready for use.

WARNING! Before connecting any electrical load to the generator ensure that the load does not exceed the maximum load as stated on the rating plate and also check page 12 for extra details.

Ensure that the mains supply lead is long enough to reach the generator without any strain.

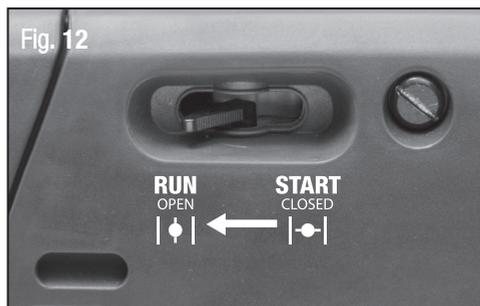
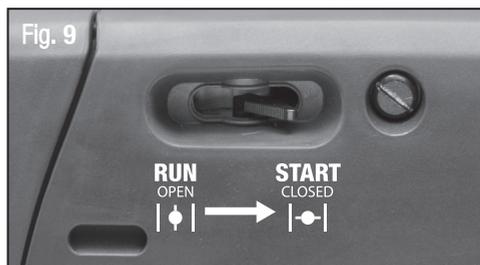
STOPPING YOUR GENERATOR

WARNING! Never stop your generator with electrical appliances or power leads attached. Always remove power leads and appliances before stopping your generator.

WARNING! In case of emergency, the easiest way to stop the generator is to directly turn engine/fuel lever to OFF position.

Avoid doing so in non-emergency circumstances as it carries the risk of damaging the generator.

1. Ensure all power leads and appliances have been switched off and disconnected from the generator power socket.
2. Allow generator to run for 2-5 minutes, this allows the generator to cool down.
3. Turn the engine/fuel lever to OFF, Fig.13



USING YOUR GENERATOR

AC OUTLET

Your generator is equipped with a 240V AC power socket. This will run a range of devices providing they are with in the limits of the generators output.

NOTE: The peak (surge) power requirements of some devices e.g. Fridges, Televisions, etc; can be up to seven (7) times greater than their rated (continuous) power. Do not over load your generator. The devices wattage can be found on the data label. *Fig.14*

A basic guide is listed below for some common products. You can use any combination of appliances provided that you do not exceed the limits of your generator. For this generator never exceed 2500W in total when combining multiple different appliances.

NOTE: When using multiple devices only start one device at a time. Your Generator AC Limits

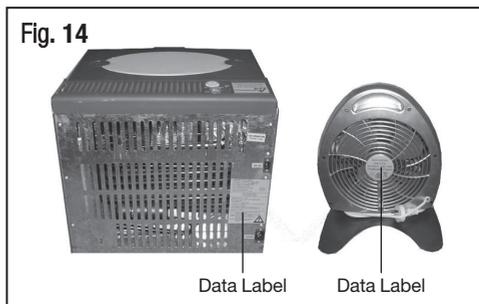
Rated (continuous) power - 2700W Peak (surge) power - 3100W

NOTE: Long extension leads may reduce the effectiveness of your generators supply power. To use the 240V AC outlet

TO USE THE 240V AC OUTLET

1. Check that the only illuminated light is the green output power. If not turn to page 15, 20 or 21 and fix the problem before using the generator.
2. Lift the flap and plug your appliance into the outlet socket on the face plate.
3. Turn the appliance on and use as per the manufacturers manual.
4. When finished turn your appliance off.
5. Disconnect appliance from the generator and the flap should close automatically.

NEVER leave any appliances plugged into your generator, always disconnect when appliance is not in use.



Suggested Device	Maximum Wattage	Suggested Wattage
Bayonet/Screw in globes (home use)	Up to 2700W	Maximum of 54 x 50W globes
Florescent tubes	Up to 1900W	Maximum of 95 x 20W globes
Halogen lights	Up to 1950W	
Power tools	Up to 2100W	
Laptop computer	Up to 700W	
DVD/Video players	Up to 450W	
Portable television	Up to 150W	
Portable television & DVD/Video player combination	Up to 800W	
AC/DC Camping fridge	Up to 150W	
Cooling fans	Up to 500W	
Heating	Up to 1000W	
Radio/CD player	Up to 1200W	
MP3 player	Up to 1400W	
Mobile phone charging	Up to 900W	
Hand held games charging	Up to 900W	

You can use any combination of appliances provided that you do not exceed the limits of your generator.
For this generator never exceed 2500W in total when combining multiple different appliances.

ECONOMY SWITCH (Fig. 15)

When this switch is turned on your generator will use less fuel, however only switch on when loads of less than 1100W are attached. If a load is higher than 1100W switch to OFF.

USING THE AC OUTLET

1. Check that the only illuminated light is the green output power.
2. Lift the flap and plug your appliance into the AC outlet socket on the face plate.
3. Turn the appliance on and use as per the manufacturers manual.
4. When finished turn your appliance off.
5. Disconnect appliance from the generator and the flap should close automatically.

NEVER leave any appliances plugged into your generator, always disconnect when appliance is not in use.

USING THE DC POWER OUTLET

1. Check that the only illuminated light is the green output power.
2. Lift the flap and plug your 12V DC cigarette lighter plug from your appliance into DC outlet socket on the face plate.
3. Turn the appliance on and use as per the appliance manufacturers manual.
4. When finished turn your appliance off.
5. Disconnect the appliance from the generator DC socket and push the flap back into place.

NEVER leave any appliances plugged into your generator, always disconnect when appliance is not in use.

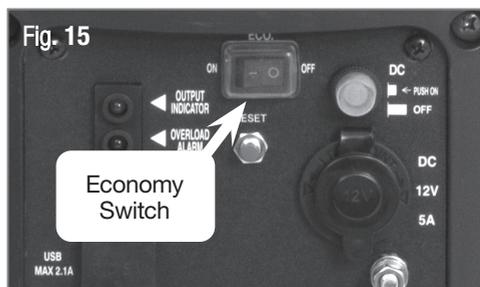
USING THE USB POWER OUTLET

1. Check that the only illuminated light is the green output power.
2. Lift the flap and plug your USB plug from your appliance into USB outlet socket on the face plate.
3. Turn the appliance on and use as per the appliance manufacturers manual.
4. When finished turn your appliance off.
5. Disconnect the appliance from the generator USB socket and push the flap back into place.

NEVER leave any appliances plugged into your generator, always disconnect when appliance is not in use.

OUTPUT INDICATOR LIGHT

Output indicator light (green) will remain ON during operation. However if it goes out and the red light comes then you have overloaded the generator, see the following and page 13.



SAFETY DEVICES

AC OUTLET CIRCUIT BREAKER (Fig.16)

Your generator is equipped with an output indicator light, see above. When this light goes out, and the red light glows, then the generator will produce NO POWER, but the engine will keep running.

To restart the power supply;

1. Remove the appliance, check the wattage, page 12.
2. Press the "Power Restart Button", Fig.16.
3. This should mean that the green output indicator light is illuminated again.
 - 3A. If the green output indicator light does not illuminate you will need to stop your generator, see page 11.
 - 3B. Wait 2 minutes.
 - 3C. Start your generator, page 11, ensure the green output indicator light is illuminated.

4. Re - attach the appliance.
5. If the output indicator light goes out and the red light glows and the output power stops then the attached appliance is either faulty or the appliance's required

power is greater than the generator's output, check the appliance's wattage requirements. See page 12.

12V DC OUTLET CIRCUIT BREAKER (Fig.17)

Your generator is equipped with a DC output circuit breaker. This circuit breaker will "pop" out if the attached appliance is either faulty or the appliance's required power need is greater than the generator's DC power output.

To reset the circuit breaker and restart the power supply;

1. Remove the appliance.
2. Stop the generator, see page 11.
3. Wait 2 minutes.
4. Push the circuit breaker back in, it should stay in. If not the circuit breaker is still over heated, allow to cool down for another 2 minutes before trying again to push it in.
5. Start generator, see page 11.
6. Re-attach the appliance.
7. If the circuit breaker "pop's" out again and the power stops then the attached appliance is either faulty or the appliances required power is greater than the generators output, check the appliances power requirements.

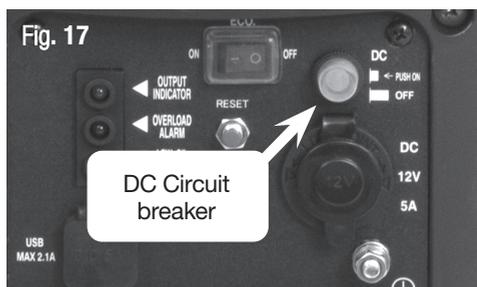
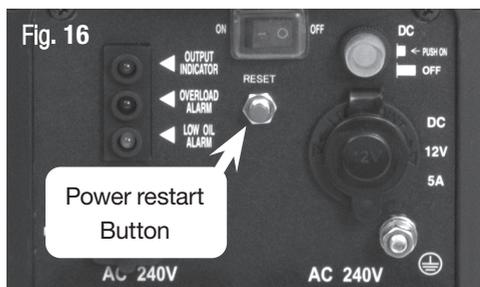
LOW OIL LEVEL INDICATOR LIGHT

If the oil level in the motor sump drops to a dangerous low level then the oil light, yellow, will flicker and the generator will automatically stop.

If the oil level in the motor sump is dangerously low, then the generator will not start, however the low oil light, yellow, will flicker only when the recoil starter is pulled.

If your generator will not start always check the oil level first.

To add oil or check the oil level, refer page 9.



GENERAL MAINTENANCE

Keep the generator in a clean and dry environment where it is not exposed to dust, dirt, moisture, or corrosive vapours.

Do not allow the cooling air slots in the generator to become clogged with foreign material such as leaves, snow, etc.

Do not use a garden hose to clean the generator. Water entering the fuel system or other internal parts of the unit can cause problems that will decrease the life of the generator.

To clean the unit:

1. Use a soft bristle brush and/or vacuum cleaner to loosen and remove dirt and debris.
2. Wipe the exterior surfaces of the generator with a damp cloth.

SPARK PLUG MAINTENANCE

To ensure proper engine operation, the spark plug must be properly gapped and free of deposits.

Loosen and remove the screw then lift the panel away, to access the spark plug.

Pull the HT lead off the spark plug, *Fig. 18*, and clean any dirt from around the spark plug base. Using the spark plug socket supplied remove the spark plug, *Fig. 19*.

Inspect spark plug for damage, and clean with a wire brush before reinstalling. If insulator is cracked or chipped, spark plug should be replaced. Make sure electrode gap is 0.60mm-0.80mm.

NOTE: If replacing, use the following recommended spark plug: A7RTC.

Screw spark plug back by hand, avoid damaging threads of the cylinder.

Put the spark plug back in position and use the spark plug wrench to tighten it. If spark plug is new, use 1/2 turn to compress washer appropriate amount. If reusing old spark plug, use 1/8 to 1/4 turn for proper washer compression.

Replace spark plug cap.

Slide the panel into place, and secure with the screw.

Warning! Spark plug must be assembled firmly, or it will become hot and may damage generator.

A loose spark plug can overheat and damage the engine.

CLEANING SPARK ARRESTER

Depending on the type of fuel used, the type and amount of oil used, your spark arrester on the outside end of the muffler may become blocked with carbon deposits. If you notice a power loss with your petrol-powered tool, you may need to remove these deposits to restore performance.

1. Remove the spark arrester.
2. Brush the excess carbon deposits from the inside of the spark arrester
3. Refit the spark arrester

Never run your generator without the spark arrester as sparks may exit the muffler and cause a grass fire.



CHECKING/CLEANING THE AIR FILTER

For proper performance and long life, keep air filters clean.

1. Remove the access panel for more details, refer page 9.
2. Loosen the 5pcs air filter screw and remove the air filter panel *Fig.20*.
3. Remove the air filter *Fig.21*.
4. If the filter element is dirty, clean with warm, soapy water. Rinse and let dry.
5. Apply a light coat of engine oil to the elements, then squeeze it out.
6. Replace the element into the air filter box.
7. Replace air filter cover and tighten the 5pcs air filter screw
8. Fit access panel and secure with top screw for more details, refer page 9.

NOTE: Do not run the generator without the air filter. Rapid engine wear will result and this will not be covered under warranty.

DRAINING ENGINE OIL

WARNING!

Generator is heavy and may require 2 people to lift.

1. Start generator.
2. Run generator, without load for about 2-3 minutes.
3. Stop generator and turn the fuel cap breather to off.
4. Remove the access panel for more details, refer page 9.
5. Remove oil filler cap.
6. Position oil safe container next to the generator.
7. Lift and tip generator to drain the oil out of the "oil fill".
8. Once oil sump is empty place generator on its feet, wipe up any spills.
9. Replace oil filler cap. If changing oil refer to page 9 for oil filling details.
10. Fit access panel and secure with top screw for more details, refer page 9.

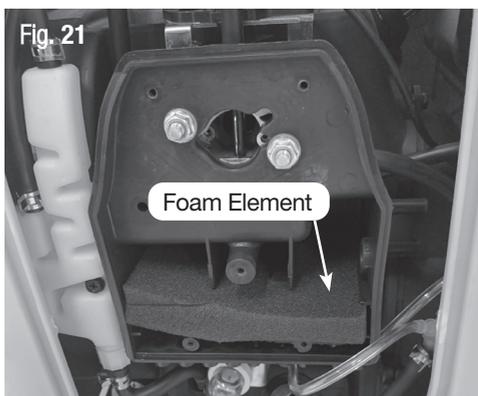
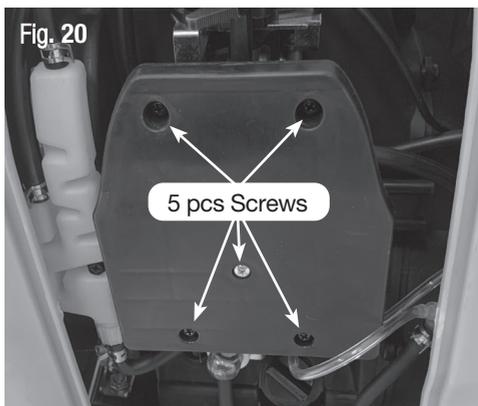
NOTE: Improper disposal of engine oil can be harmful to the environment. If you change oil please dispose of it properly. Put it in a sealed container and take it to a recycling centre. Do not discard it in household waste, dump it on the ground or pour it down a drain.

CLEANING THE FUEL TANK FILTER

1. Remove fuel cap.
2. lift out the fuel tank filter.
3. Clean the filter, replace if broken.
4. Dry the filter.
5. Slide back into the fuel tank.
6. Replace fuel cap.

CLEANING THE EXHAUST PORT & MUFFLER

Depending on the type of fuel used, the type and amount of oil used, and/or your operating conditions, the exhaust port and muffler may become blocked with carbon deposits. If you notice a power loss with your petrol-powered tool, you may need to remove these deposits to restore performance. We highly recommend that only qualified service technicians perform this service.



MAINTENANCE CHART

Item	Remark	Pre-operation check (daily)	Initial 1 month or 6 hours	Every 3 month or 12 hours	Every 6 month or 24 hours	Every 12 month or 48 hours
Spark plug	Check condition		●	●	●	●
	Adjust gap and clean					
	Replace if required					
Engine oil	Check oil level	●				
	Replace		●	●	●	●
Air filter	Clean			●	●	●
	Replace if required					
Fuel Tank filter	Clean fuel tank filter Replace if required				●	●
Valve clearance	Check and adjust when engine is cold					●
Fuel line	Check fuel hose for cracks or damage Replace if required	●				
Exhaust system	Check for leakage Tighten or replace gasket if required	●				
	Check exhaust screen Clean and replace if required					●
Carburettor	Check choke operation	●				
Fittings/ Fastenings	Check all fittings and fixtures and tighten if required					●

STORAGE

If the generator is not to be used or is to be stored for more than one month the following storage procedure should be carried out. Drain all the fuel from the fuel tank and the carburettor (see below), ensure that all the fuel has been drained.

Remove the spark plug and pour approximately one tablespoon full of clean engine oil into the spark plug hole. With the start turned OFF gently pull on the recoil starter cord several times.

Re-fit the spark plug and gently pull the recoil starter cord until the piston is on the compression stroke (when resistance is felt) then stop pulling.

Store the generator in a dry well ventilated place under a cover to prevent any dust or debris from accumulating on the generator

DRAINING THE CARBURETTOR

1. Remove the access panel for more details, refer page 9.
2. Place a fuel safe container under the fuel drain tube.
3. Loosen the carburettor drain screw at the end of the tube and allow fuel to drain out, *Fig.23*.
4. Once fuel has drained, secure screw.
5. Discard the old fuel responsibly.
6. Fit access panel and secure with top screw for more details, refer page 9.

DRAINING FUEL TANK

WARNING!

Generator is heavy and may require 2 people to lift.

1. Remove fuel tank cap.
2. Remove the fuel tank filter.
3. Position a fuel safe container next to the generator.
4. Lift and rotate the generator to drain the fuel tank.
5. Once tank is empty place generator on its feet, wipe up any spills.
6. Replace fuel tank cap.
7. Dispose of fuel in an environmentally responsible manner, check your local council for disposal locations.

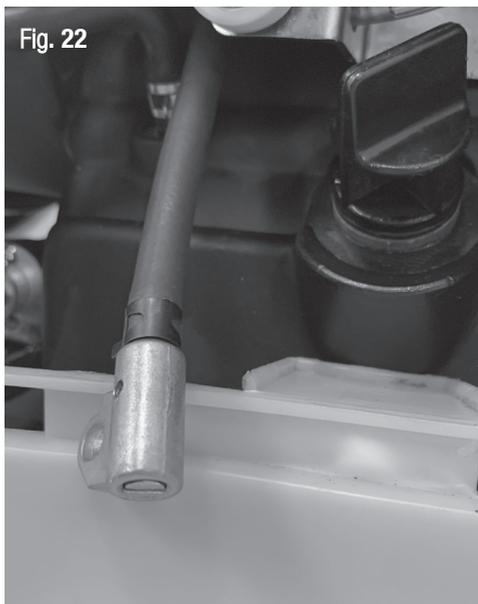
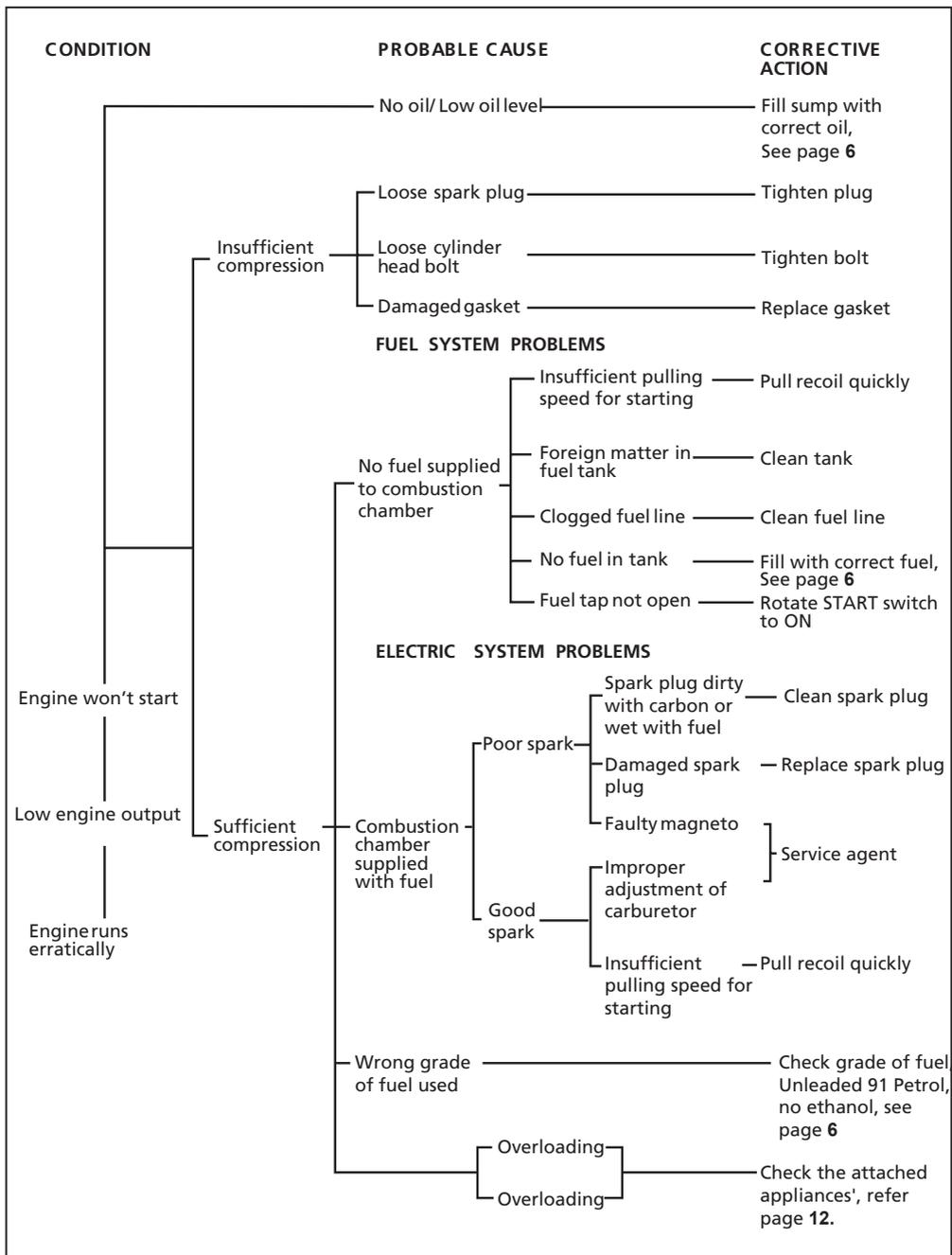


Fig. 22

Storage Time	Prior to Storing
Less than 1 month	No special preparation is required
1 to 2 months	Drain fuel from carburettor
2 months to 1 year	Empty fuel from fuel tank Drain fuel from carburettor
1 year or more	Empty fuel from fuel tank Drain fuel from carburettor Remove spark plug Put a tablespoon of engine oil into the cylinder through the spark plug hole. Turn the engine slowly with the recoil to distribute the oil Reinstall spark plug Change engine oil

FAULT CHART



FAULT CHART CONTINUED

CONDITION	PROBABLE CAUSE	CORRECTIVE ACTION
Indicator light ON. No AC output	Tripped circuit breaker	Reset, refer page 14
	Poor connection or faulty lead	Check and replace
	Broken receptacle	Consult Service Agent
	Faulty circuit breaker	
Indicator light OFF. No AC output	Generator problem	Consult Service Agent
Output power too high or low	Engine RPM set too high or low	Consult Service Agent
	Loose component	Consult Service Agent
	Internal generator	Consult Service Agent

Model	25402 SIP ISG3303
Engine Type	Single Cylinder 4 Stroke 149.8cc
Engine Speed	3100- 5000rpm
Oil Tank Capacity	700mL (Fill to the bottle of the neck: Page 9)
Oil Type	4 stroke Motor Oil SAE 15W 40
Fuel Type	Unleaded E5 E10
Fuel Tank Capacity	6L
Spark Plug	A7RTC
Rated Voltage	230v AC~50Hz
Rated Output	2700watts
Maximum Output	3000watts
Rated Current	11.73A
Power Factor	1
12v DC Output	8.3A
USB Output	5v max 2.1A
Max Temp / Altitude	40C / 1000mtrs
Spark Arrestor	Yes
Inverter	Yes
Noise	55 - 68dB @ 7mtrs
Net Weight	28kG
Run Time	3.5hours @ rated power

Declaration of Conformity

We
SIP (Industrial Products) Ltd
Gelders Hall Road
Shepshed
Loughborough
Leicestershire
LE12 9NH
England

As the manufacturer within the UK, England, Scotland & Wales, declare that
SIP ISG 3303 Digital Inverter Generator - SIP Part No. 25402

Conforms to the requirements of the following directive(s), as indicated.

Supply of Machinery (Safety) Regulations 2008
Electromagnetic Compatibility Regulations 2016
Noise Emission in the Environment by Equipment for use Outdoors
Regulations 2001
The Restriction of the Use of Certain Hazardous Substances in Electrical and
Electronic Equipment Regulations 2012

And regulations:-

EU 2016/628 Emission limits and type-approval for internal
combustion engines for non-road mobile machinery

And including the relevant harmonised standard(s),
including:-
BS EN ISO 8528-13:2016
BS EN 550 12:2007+A1:2009
BS EN ISO 3744:2010

* Noise measurements have been made in accordance with the internal control of production
(Annex VI).

The declared noise values are as follows:

LpA	LwA
94dB(A)	96dB(A)

Signed: 

Mr P. Ippaso - Director - SIP (Industrial Products) Ltd
Date: 04/03/2023

**UK
CA**



Please dispose of packaging for the product in a responsible manner. It is suitable for recycling. Help to protect the environment, take the packaging to the local amenity tip and place into the appropriate recycling bin.

Never dispose of electrical equipment or batteries in with your domestic waste. If your supplier offers a disposal facility please use it or alternatively use a recognised recycling agent. This will allow the recycling of raw materials and help protect the environment.

**FOR HELP OR ADVICE ON THIS
PRODUCT PLEASE CONTACT
YOUR DISTRIBUTOR, OR SIP
DIRECTLY ON:
TEL: 01509 500400
EMAIL: sales@sip-group.com or
customerservice@sip-group.com
www.sip-group.com**

*Photographs are for illustration purposes only.

Ref: 09Oct2024 revision 5