SAFETY DATA SHEET

HUNTSMAN Enriching lives through innovation

ARALDITE® RAPID G RESIN

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier	
Product name	: ARALDITE® RAPID G RESIN
Registration number	: Not available.
Product code	: 00087386
Product description	:
Other means of identification	: Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use	: Resin for adhesive systems
-------------	------------------------------

1.3 Details of the supplier of the safety data sheet

Supplier	: Huntsman Advanced Materials (Europe)BVBA Everslaan 45 3078 Everberg / Belgium Tel.: +41 61 299 20 41 Fax: +41 61 299 20 40
e-mail address of person responsible for this SDS	: Global_Product_EHS_AdMat@huntsman.com
	E-mail address to request full REACH registration number upon EU member State Authority request : REACH_Registration_Nr_AM@huntsman.com

1.4 Emergency telephone number

<u>Su</u>	pr	<u>)li</u>	e	r

: EUROPE: +32 35 75 1234
France ORFILA: +33(0)145425959
ASIA: +65 6336-6011
China: +86 20 39377888
+86 532 83889090
India: + 91 22 42 87 5333
Australia: 1800 786 152
New Zealand: 0800 767 437
USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the su	ibstance or mixture
Product definition	: Mixture
Classification according 1 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	to Regulation (EC) No. 1272/2008 [CLP/GHS]
Ingredients of unknown toxicity	: Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 4.7%
Ingredients of unknown ecotoxicity	 Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 4.7%
Classification according	to Directive 1999/45/EC [DPD]
The product is classified a	as dangerous according to Directive 1999/45/EC and its amendments.

Date of issue / Date of revision : 3/19/2015.

ARALDITE RAPID G RESIN	I		2/1
Date of printing	: 19 March 2015	(M)SDS no.	: 00087386
Date of issue	: 19 March 2015	Version	: 1
SECTION 2: Hazard	s identification		
Classification	: Xi; R36/38 R43 N; R51/53		
Human health hazards	: Irritating to eyes a	nd skin. May cause sensitisatio	n by skin contact.
Environmental hazards	: Toxic to aquatic o environment.	rganisms, may cause long-term	adverse effects in the aquatic
Additional information	direct toxicologica	ctive 99/45/EC, Article 6, Paragr I testing of the preparation take	•

derived from using the conventional (calculation) method.

See Section 16 for the full text of the R phrases or H statements declared above. See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms



Signal word	:	Warning
Hazard statements	:	Causes serious eye irritation. Causes skin irritation. May cause an allergic skin reaction. Toxic to aquatic life with long lasting effects.
Precautionary statements		
General	1	Read label before use. Keep out of reach of children. If medical advice is needed, have product container or label at hand.
Prevention	:	Wear protective gloves: > 8 hours (breakthrough time): butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL). Wear eye or face protection. Avoid release to the environment.
Response	:	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Storage	1	Not applicable.
Disposal	÷	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazardous ingredients	:	reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700) butanedioldiglycidyl ether
Supplemental label elements	:	Not applicable.
Supplemental label elements	:	Contains epoxy constituents. See information supplied by the manufacturer.
Special packaging requirem	en	<u>ts</u>
Containers to be fitted with child-resistant fastenings	:	Not applicable.
Tactile warning of danger	:	Not applicable.
2.3 Other hazards Other hazards which do not result in classification	:	None known.

ARALDITE RAPID G R	ESIN			3/18
Date of printing	: 19 March 2015	(M)SDS no.	: 00087386	
Date of issue	: 19 March 2015	Version	: 1	

SECTION 3: Composition/information on ingredients

3.2 Mixtures

: Mixture

			<u>Classi</u>	fication	
Product/ingredient name	Identifiers	%	67/548/EEC	Regulation (EC) No. 1272/2008 [CLP]	Туре
reaction product: bisphenol A- (epichlorhydrin); epoxy resin (number average molecular weight < 700)	CAS: 25068-38-6 EC: 500-033-5 RRN: 01-2119456619-26	60-100	Xi; R36/38 R43 N; R51/53	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
1,4-Bis(2, 3-epoxypropoxy)butane	CAS: 2425-79-8 EC: 219-371-7 RRN: 01-2119494060-45	3-7	Xn; R20/21/22 Xi; R41, R38 R43	Acute Tox. 4, H302 Acute Tox. 4, H312 Acute Tox. 4, H332	[1]
			R52/53	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	
			See Section 16 for the full text of the R- phrases declared above.	See Section 16 for the full text of the H statements declared above.	

Туре

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII

[4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

[5] Substance of equivalent concern

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

ARALDITE RAPID G RESIN			4/18
Date of printing	: 19 March 2015	(M)SDS no.	: 00087386
Date of issue	: 19 March 2015	Version	: 1
SECTION 4: First ai	d measures		
Ingestion	and keep at rest in swallowed and the drink. Stop if the e induce vomiting un the head should be attention if adverse mouth to an uncons	a position comfortable for brea exposed person is conscious, xposed person feels sick as ver- less directed to do so by medi- kept low so that vomit does n health effects persist or are s scious person. If unconscious nmediately. Maintain an open	any. Remove victim to fresh air athing. If material has been give small quantities of water to omiting may be dangerous. Do not cal personnel. If vomiting occurs, tot enter the lungs. Get medical evere. Never give anything by s, place in recovery position and get airway. Loosen tight clothing such
Protection of first-aiders	may be dangerous		sk or without suitable training. It give mouth-to-mouth resuscitation. er before removing it, or wear
4.2 Most important sympton	ms and effects, both ac	ute and delayed	
Potential acute health effe			
Potential acute health effe	cts : Causes serious eye	e irritation. position products may cause	a health hazard. Serious effects
Potential acute health effe Eye contact	 Causes serious eye Exposure to decommay be delayed fol 	e irritation. position products may cause	
Potential acute health effe Eye contact Inhalation	 Causes serious eye Exposure to decommay be delayed fol 	e irritation. position products may cause lowing exposure. on. May cause an allergic skir	
Potential acute health effe Eye contact Inhalation Skin contact	 Causes serious eye Exposure to decommay be delayed fol Causes skin irritation Irritating to mouth, 	e irritation. position products may cause lowing exposure. on. May cause an allergic skir	
Potential acute health effe Eye contact Inhalation Skin contact Ingestion	 Causes serious eye Exposure to decommay be delayed fol Causes skin irritation Irritating to mouth, approximation 	e irritation. position products may cause lowing exposure. on. May cause an allergic skir	
Potential acute health effe Eye contact Inhalation Skin contact Ingestion Over-exposure signs/symp	 Causes serious eye Exposure to decommay be delayed fol Causes skin irritation Irritating to mouth, and the symptoms Adverse symptoms pain or irritation watering 	e irritation. position products may cause lowing exposure. on. May cause an allergic skir throat and stomach.	
Potential acute health effe Eye contact Inhalation Skin contact Ingestion <u>Over-exposure signs/symp</u> Eye contact	 Causes serious eye Exposure to decommay be delayed fol Causes skin irritation Irritating to mouth, and the symptoms Adverse symptoms pain or irritation watering redness No specific data. 	e irritation. position products may cause lowing exposure. on. May cause an allergic skir throat and stomach.	
Potential acute health effe Eye contact Inhalation Skin contact Ingestion Over-exposure signs/symp Eye contact	 Causes serious eye Exposure to decommaly be delayed fol Causes skin irritation Irritating to mouth, Irritating to mouth, ptoms Adverse symptoms pain or irritation watering redness No specific data. Adverse symptoms irritation 	e irritation. position products may cause lowing exposure. on. May cause an allergic skir throat and stomach. s may include the following:	
Potential acute health effe Eye contact Inhalation Skin contact Ingestion Over-exposure signs/symp Eye contact Inhalation Skin contact Ingestion	 Causes serious eye Exposure to decommaly be delayed fol Causes skin irritation Irritating to mouth, and the symptoms Adverse symptoms No specific data. Adverse symptoms irritation redness No specific data. 	e irritation. position products may cause lowing exposure. on. May cause an allergic skir throat and stomach. s may include the following:	n reaction.
Potential acute health effe Eye contact Inhalation Skin contact Ingestion Over-exposure signs/symp Eye contact Inhalation Skin contact Ingestion 4.3 Indication of any immed	 Causes serious eye Exposure to decommany be delayed fol Causes skin irritation Irritating to mouth, in the promesion of irritation watering redness No specific data. Adverse symptoms irritation redness No specific data. 	e irritation. position products may cause lowing exposure. on. May cause an allergic skir throat and stomach. s may include the following: s may include the following:	n reaction.
Potential acute health effe Eye contact Inhalation Skin contact Ingestion Over-exposure signs/symp Eye contact Inhalation Skin contact Ingestion	 Causes serious eye Exposure to decommany be delayed fol Causes skin irritation Irritating to mouth, in ptoms Adverse symptoms pain or irritation watering redness No specific data. Adverse symptoms irritation redness No specific data. 	e irritation. position products may cause lowing exposure. on. May cause an allergic skir throat and stomach. Is may include the following: Is may include the following: and special treatment neede n of decomposition products ir	n reaction.

SECTION 5: Firefighting measures

5.1 Extinguishing media		
Suitable extinguishing media	:	Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	:	None known.

5.2 Special hazards arising from the substance or mixture

Hazards from the	: In a fire or if heated, a pressure increase will occur and the container may burst.
substance or mixture	This material is toxic to aquatic life with long lasting effects. Fire water
	contaminated with this material must be contained and prevented from being
	discharged to any waterway, sewer or drain.

Conforms to Regulation (EC)	No	. 1907/2006 (REAC	H), Annex II - United Kingdo	m (UK)	
ARALDITE RAPID G RESIN					5/
Date of printing	:	19 March 2015	(M)SDS no.	:	00087386
Date of issue	:	19 March 2015	Version	:	1
SECTION 5: Firefight	tin	g measures			
Hazardous thermal decomposition products	:	Decomposition proc carbon dioxide carbon monoxide nitrogen oxides halogenated compo	ducts may include the followin bunds	g materials:	
5.3 Advice for firefighters					
Special precautions for fire-fighters	:		e scene by removing all person action shall be taken involving		
Special protective equipment for fire-fighters	:	breathing apparatus mode. Clothing for	wear appropriate protective es s (SCBA) with a full face-piece fire-fighters (including helmet pean standard EN 469 will pro	e operated ir s, protective	positive pressure boots and gloves)
SECTION 6: Acciden	ta	l release meas	sures		

6.1 Personal precautions, prot	ective equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
6.3 Methods and material for o	containment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spill product.
6.4 Reference to other sections	: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

Conforms to Regulatio	n (EC) No. 1907/2006 (REACH)), Annex II - United Kingdon	n (UK)	
ARALDITE RAPID G R	ESIN			6/18
Date of printing	: 19 March 2015	(M)SDS no.	: 00087386	
Date of issue	: 19 March 2015	Version	: 1	

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
7.2 Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 2 to 40°C (35.6 to 104°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.
Storage hazard class Huntsman Advanced Materials	: Storage class 10, Environmentally hazardous liquids
7.3 Specific end use(s)	
Recommendations	: Not available.
Industrial sector specific solutions	: Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

procedures

Recommended monitoring : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

ARALDITE RAPID G R	ESIN		7/
Date of printing	: 19 March 2015	(M)SDS no.	: 00087386
Date of issue	: 19 March 2015	Version	: 1

SECTION 8: Exposure controls/personal protection

Derived effect levels

Product/ingredient name	Туре	Exposure	Value	Population	Effects
reaction product: bisphenol A- (epichlorhydrin); epoxy resin (number average molecular weight < 700)	DNEL	Short term Dermal	8.33 mg/ kg bw/day	Workers	Systemic
,	DNEL	Short term Inhalation	12.25 mg/ m³	Workers	Systemic
	DNEL	Long term Dermal	8.33 mg/ kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	12.25 mg/ m ³	Workers	Systemic
	DNEL	Short term Dermal	3.571 mg/ kg bw/day	Consumers	Systemic
	DNEL	Short term Oral	0.75 mg/ kg bw/day	Consumers	Systemic
	DNEL	Long term Dermal	3.571 mg/ kg bw/day	Consumers	Systemic
	DNEL	Long term Oral	0.75 mg/ kg bw/day	Consumers	Systemic

Predicted effect concentrations

Product/ingredient name	Туре	Compartment Detail	Value	Method Detail
reaction product: bisphenol A- (epichlorhydrin); epoxy resin (number average molecular weight < 700)	PNEC	Fresh water	0.006 mg/l	Assessment Factors
	-	Sewage Treatment Plant	0.0006 mg/l 0.018 mg/l 0.996 mg/kg 0.0996 mg/kg 0.196 mg/kg 10 mg/l 11 mg/kg	Assessment Factors Assessment Factors Equilibrium Partitioning Equilibrium Partitioning Equilibrium Partitioning Assessment Factors

8.2 Exposure controls

Appropriate engineering controls : No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Individual protection meas	<u>sures</u>
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
Skin protection	

ARALDITE RAPID G RESIN				8/18		
Date of printing	:	19 March 2015	(M)SDS no.	: 00087386		
Date of issue	:	19 March 2015	Version	: 1		
SECTION 8: Exposu	ire	controls/perso	nal protection			
Hand protection	:			g with an approved standard should oducts if a risk assessment indicates		
Material of gloves for long term application (BTT>480min):	:	butyl rubber, Ethyl V	outyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL)			
Material of gloves for short term/splash application (10min <btt<480min):< td=""><td>:</td><td>nitrile rubber, neopre</td><td>ene</td><td></td></btt<480min):<>	:	nitrile rubber, neopre	ene			
(BTT = Break Through Time)						
		Suitability and durab	ility of a glove is dependent chemical resistance of glove	EN 374 (Europe), F739 (US). on usage, e.g. frequency and e material and dexterity. Always prmation can be found for instance		
Body protection	:		I the risks involved and sho	uld be selected based on the task uld be approved by a specialist		
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should b approved by a specialist before handling this product.				
Respiratory protection	:	must be based on kr		ry protection. Respirator selection re levels, the hazards of the product rator.		
Environmental exposure controls	:	ensure they comply In some cases, fume	with the requirements of env	ipment should be checked to vironmental protection legislation. eering modifications to the process is to acceptable levels.		

SECTION 9: Physical and chemical properties

9.1 Information on basic physic	al and chemical properties
<u>Appearance</u>	
Physical state	: Liquid.
Colour	: Light yellow
Odour	: Slight
Odour threshold	: Not available.
рН	: 6 [Conc. (% w/w): 50%]
Melting point/freezing point	: Not available.
Initial boiling point and boiling range	: >200°C
Flash point	: Closed cup: >200°C [DIN 51758 EN 22719 (Pensky-Martens Closed Cup)] Open cup: 204°C
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Burning time	: Not applicable.
Burning rate	: Not applicable.
Upper/lower flammability or explosive limits	: Not available.
Vapour pressure	: <0.0002 kPa [room temperature]
Vapour density	: Not available.
Relative density	: Not available.

ARALDITE RAPID G RESIN			9/18
	19 March 2015	(M)SDS no.	: 00087386
	19 March 2015	Version	: 1
SECTION 9: Physical	and chomical prop	ortice	
	and chemical prop		
Solubility(ies)	• prostically incoluble		
Water solubility	: practically insoluble		
	20 deg C		
Partition coefficient: n-octar water (LogK₀w)	•		
Auto-ignition temperature	: Not available.		
Decomposition temperature	: >200°C		
Viscosity	: Dynamic (25°C): 2500 Kinematic: Not availat Kinematic (40°C): Not	ole.	
Explosive properties	: Not available.		
Oxidising properties	: Not available.		
9.2 Other information			
Density	: 1.17 g/cm ³ [25°C (77°	F)]	
SECTION 10: Stability	y and reactivity		
10.1 Reactivity	: No specific test data relate	ed to reactivity available for	this product or its ingredients.
10.2 Chemical stability	: The product is stable.		
10.3 Possibility of hazardous reactions	: Under normal conditions of	of storage and use, hazardo	ous reactions will not occur.
10.4 Conditions to avoid	: No specific data.		
10.5 Incompatible materials	: strong acids, strong bases	s, strong oxidising agents	
10.6 Hazardous decomposition products	: Under normal conditions of should not be produced.	of storage and use, hazardo	ous decomposition products
	Decomposition products n produces obnoxious and t		aterials:Carbon oxides, Burning

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Endpoint	Species	Result	Exposure
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	LC0 Inhalation Vapour	Rat - Male	0.00001 ppm	5 hours
c ,	LD50 Dermal	Rat - Male, Female	>2000 mg/kg	-
	LD50 Oral	Rat - Female	>2000 mg/kg	-
1,4-Bis(2,3-epoxypropoxy) butane	LD50 Dermal	Rat - Male, Female	2150 mg/kg	-
	LD50 Oral	Rat - Male, Female	1163 mg/kg	-
Conclusion/Summary	: No additional information.			
Acute toxicity estimates				

Conforms to Regulatio	n (EC) No. 1907/2006 (REACH)	, Annex II - United Kingdon	n (UK)	
ARALDITE RAPID G R	ESIN			10/18
Date of printing	: 19 March 2015	(M)SDS no.	: 00087386	
Date of issue	: 19 March 2015	Version	: 1	

SECTION 11: Toxicological information

Not available.

Irritation/Corrosion

Product/ingredient name	Test		Species	Route of exposure	Result
ARALDITE RAPID G RESIN	OECD Bovine Corneal Opac and Permeability Test Metho Identifying Ocular Corrosive Severe Irritants	od for	Mammal - species unspecified	Eyes	Non-corrosive
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 404 Acute Dermal Irr Corrosion	itation/	Rabbit	Skin	Mild irritant
G ,	OECD 405 Acute Eye Irritati Corrosion	on/	Rabbit	Eyes	Mild irritant
1,4-Bis(2,3-epoxypropoxy) butane	OECD 404 Acute Dermal Irr Corrosion	itation/	Rabbit	Skin	Non-irritant.
	OECD 405 Acute Eye Irritati Corrosion	on/	Rabbit	Eyes	Severe irritant
Conclusion/Summary				•	
Skin Eyes	 reaction product: bisphenol A- (epichlorhydrin); epoxy resin (number average molecular weight < 700) 1,4-Bis(2, 3-epoxypropoxy)butane ARALDITE® RAPID G RESIN 	Based substa		occupational exp ed as irritating to	
	reaction product: bisphenol A- (epichlorhydrin); epoxy resin (number average molecular weight < 700) 1,4-Bis(2, 3-epoxypropoxy)butane		ng to eyes. Ply irritating to e	yes.	
Respiratory	: No additional information.				

Sensitiser

Product/ingredient name	Test	Route of exposure	Species	Result
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 429 Skin Sensitisation: Local Lymph Node Assay	skin	Mouse	Sensitising
1,4-Bis(2,3-epoxypropoxy) butane	OECD 406 Skin Sensitization	skin	Guinea pig	Sensitising

Conclusion/Summary

Skin

: No additional information.

Respiratory

- : No additional information.

Mutagenicity

Conforms to Regulatio	n (EC) No. 1907/2006 (REACH)	, Annex II - United Kingdon	n (UK)
ARALDITE RAPID G R	ESIN		11/18
Date of printing	: 19 March 2015	(M)SDS no.	: 00087386
Date of issue	: 19 March 2015	Version	: 1

SECTION 11: Toxicological information

Product/ingredient name	Test	Result
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 471 Bacterial Reverse Mutation Test	Positive
, , , , , , , , , , , , , , , , , , ,	OECD 476 In vitro Mammalian Cell Gene Mutation Test	Positive
	OECD 478 Genetic Toxicology: Rodent Dominant Lethal Test	Negative
	EPA OPPTS	Negative
1,4-Bis(2,3-epoxypropoxy) butane	OECD 471 Bacterial Reverse Mutation Test	Positive
	OECD 473 In vitro Mammalian Chromosomal Aberration Test	Positive
	OECD 474 Mammalian Erythrocyte Micronucleus Test	Negative

Conclusion/Summary

: No additional information.

Carcinogenicity

Product/ingredient name	Test	Species	Exposure	Result	Route of exposure	Target organs
reaction product: bisphenol A- (epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Rat	2 years; 7 days per week	Negative	Oral	-
	OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Rat	2 years; 5 days per week	Negative	Dermal	-
	OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Mouse	2 years; 3 days per week	Negative	Dermal	-

Conclusion/Summary : No additional information.

Reproductive toxicity

Product/ingredient name	Test	Species	Result/Result type	Target organs
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 416 Two-Generation Reproduction Toxicity Study	Rat	Oral: 540 mg/kg NOEL	-

Conclusion/Summary : No additional information.

Teratogenicity

Product/ingredient name	Test	Species	Result/Result type
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	OECD 414 Prenatal Developmental Toxicity Study	Rat - Female	>540 mg/kg NOEL
	EPA CFR	Rabbit - Female	>300 mg/kg NOEL
	OECD 414 Prenatal Developmental Toxicity Study	Rabbit - Female	180 mg/kg NOAEL
O an altra i an /Ormana an	No odditional information		•

Conclusion/Summary : No additional information.

Specific target organ toxicity (single exposure)

Not available.

ARALDITE RAPID G RESIN				12/1
Date of printing	: 19 March 2015	(M)SDS no.	: 00	087386
Date of issue	: 19 March 2015	Version	: 1	
SECTION 11: Toxico	logical information			
Specific target organ toxicit	t <u>y (repeated exposure)</u>			
Not available.				
Aspiration hazard Not available.				
Information on the likely routes of exposure	: Not available.			
Potential acute health effect	<u>ts</u>			
Inhalation	: Exposure to decomposition may be delayed following ex		nealth hazard.	Serious effects
Ingestion	: Irritating to mouth, throat and	d stomach.		
Skin contact	: Causes skin irritation. May	cause an allergic skin re	eaction.	
Eye contact	: Causes serious eye irritation			
	ysical, chemical and toxicolog	gical characteristics		
Inhalation	: No specific data.			
Ingestion	: No specific data.			
Skin contact	: Adverse symptoms may incl irritation redness	lude the following:		
Eye contact	: Adverse symptoms may incl pain or irritation watering redness	lude the following:		
Delayed and immediate effe	ects and also chronic effects fi	rom short and long te	rm exposure	
Short term exposure				
Potential immediate effects	: Not available.			
Potential delayed effects	: Not available.			
Long term exposure Potential immediate effects	: Not available.			
Potential delayed effects	: Not available.			
Potential chronic health effe				
Product/ingredient name	Test	Result type	Result	Target organs
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average	OECD 408 Repeated Dose 90-Day Oral Toxicity Study in Rodents	NOAEL -	50 mg/kg	-
molecular weight < 700)	OECD 411 Subchronic Dermal Toxicity: 90-day Study	NOEL	10 mg/kg	-
	OECD 411 Subchronic Dermal Toxicity: 90-day Study	NOAEL	100 mg/kg	-
1,4-Bis(2,3-epoxypropoxy) butane	OECD 407 Repeated Dose 28-day Oral Toxicity Study in Rodents	NOAEL -	200 mg/kg	-
Conclusion/Summary	: No additional information.			
Conclusion/Summary General	No additional information.Once sensitized, a severe a to very low levels.	llergic reaction may occ	cur when subse	equently exposed
	: Once sensitized, a severe a		cur when subse	equently exposed
General	: Once sensitized, a severe a to very low levels.	or critical hazards.	ur when subse	equently exposed

reratogenicity	. No known significant effects of childar

ARALDITE RAPID G R	ESIN		13/1
Date of printing	: 19 March 2015	(M)SDS no.	: 00087386
Date of issue	: 19 March 2015	Version	: 1

Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.
Other information	: Not available

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Test	Endpo	int	Exposure	Species	Result	
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	EPA CFR	Acute	EC50	72 hours Static	Algae	9.4	mg/l
c ,	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute	EC50	48 hours Static	Daphnia	1.7	mg/l
	Unknown guidelines	Acute	IC50	3 hours Static	Bacteria	>100	mg/l
	OECD 203 Fish, Acute Toxicity Test	Acute	LC50	96 hours Static	Fish	1.5	mg/l
	OECD 211 Daphnia Magna Reproduction Test	Chronic	NOEC	21 days Semi- static	Daphnia	0.3	mg/l
1,4-Bis(2,3-epoxypropoxy) butane	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute	EC50	24 hours Static	Daphnia	75	mg/l
	OECD 201 Alga, Growth Inhibition Test	Acute	EL50	72 hours Static	Algae	>160	mg/l
	OECD 209 Activated Sludge, Respiration Inhibition Test	Acute	IC50	3 hours Static	Bacteria	>100	mg/l
	OECD 203 Fish, Acute Toxicity Test	Acute	LC50	96 hours Static	Fish	24	mg/l

Conclusion/Summary : No additional information.

12.2 Persistence and degradability

Product/ingredient name	Test		Period	Result
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700) 1,4-Bis(2,3-epoxypropoxy) butane	OECD Derived from OECD (Biodegradation Test) OECD 301F Ready Biodeg Manometric Respirometry	radability -	28 days 28 days	5 % 43 %
Conclusion/Summary	: reaction product: bisphenol A- (epichlorhydrin); epoxy resin (number average molecular weight < 700)	Not readily biodegradable. y e		I

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700) 1,4-Bis(2,3-epoxypropoxy) butane	Fresh water 4.83 days Fresh water 3.58 days Fresh water 7.1 days -	-	Not readily Not readily

ARALDITE RAPID G R	on (EC) No. 1907/2006 (REACH)	, Annex II - Onited Kingdon	14/18
ARALDITE RAPID G R			14/10
Date of printing	: 19 March 2015	(M)SDS no.	: 00087386
Date of issue	: 19 March 2015	Version	: 1
SECTION 12: Ed	cological information		

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average	3.242	31	low
molecular weight < 700) 1,4-Bis(2,3-epoxypropoxy) butane	-0.269	-	low

12.4 Mobility in soil

Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

Not applicable.

12.6 Other adverse effects : No known significant effects or critical hazards.

12.7 Other ecological information

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non- recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
---------------------	--

Hazardous waste : Yes.

European waste catalogue (EWC)

Waste code	Waste designation
07 02 08* other still bottoms and reaction residues	
Packaging	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
Special precautions	: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Conforms to Regulatio	n (EC) No. 1907/2006 (REACH)	, Annex II - United Kingdon	n (UK)
ARALDITE RAPID G R	ESIN		15/1
Date of printing	: 19 March 2015	(M)SDS no.	: 00087386
Date of issue	: 19 March 2015	Version	: 1

SECTION 14: Transport information

	14.1 UN number	14.2 UN proper shipping name
ADR/RID	UN3082	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A epoxy resin)
IMDG	UN3082	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A epoxy resin). Marine pollutant (Bisphenol A epoxy resin)
ΙΑΤΑ	UN3082	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A epoxy resin)

	14.3 Transport hazard class(es)	14.4 Packing group	14.5 Environmental hazards	14.6 Special precautions for user	Additional information
ADR/RID	9		Yes.	Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.	The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg. <u>Hazard</u> <u>identification</u> <u>number</u> 90 <u>Special</u> <u>provisions</u> 274 335 601 <u>Tunnel code</u> E
IMDG	9		Yes.	Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.	The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg. <u>Emergency</u> <u>schedules (EmS)</u> F-A S-F
Date of issu	Date of issue / Date of revision : 3/19/2015. 15/18				

ARALDITE RAPID G RESI	N			16/18
Date of printing	: 19 March 2015	(M)SDS no.	: 00087386 : 1	
Date of issue	: 19 March 2015	Version		
SECTION 14: Trans	sport information			
IATA 9		Yes.	Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.	The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg. Passenger and Cargo Aircraft Quantity limitation: 450 L Packaging instructions: 964 Cargo Aircraft OnlyQuantity limitation: 450 L Packaging instructions: 964

14.7 Transport in bulk: Not applicable.according to Annex II ofMARPOL 73/78 and the IBCCode

None of the components are listed.

Annex XIV

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture <u>EU Regulation (EC) No. 1907/2006 (REACH)</u>

This product is compliant with the REACH Regulation EC 1907/2006. Huntsman has pre-registered and is registering all of the substances that it manufactures in or imports into the

European Economic Area (EEA) that are subject to Title II of the REACH Regulation.

Annex XIV - List of substances subject to authorisation

Substances of very high concern					
None of the components are	e listed.				
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	: Not applicable.				
Other EU regulations					
Europe inventory	: All components are listed or exempted.				
Black List Chemicals	: Not listed				
Priority List Chemicals	: Not listed				
Integrated pollution prevention and control list (IPPC) - Air	: Not listed				
Integrated pollution prevention and control list (IPPC) - Water	: Not listed				

Date of issue / Date of revision : 3/19/2015.

National regulations

ARALDITE RAPID G RESIN						17/18
Date of printing	:	19 March 2015	(M)SDS no.	:	00087386	
Date of issue	:	19 March 2015	Version	:	1	
SECTION 15: Regula	ato	ry information				
References	:	the recognised abbre	ety Data Sheets comes unde eviation for the Chemicals Ha an addition to the Health an	azard Informa	ation and Packagi	
Australia inventory (AICS)	:	All components are I	isted or exempted.			
Canada inventory	:	All components are I	isted or exempted.			
China inventory (IECSC)	:	All components are I	isted or exempted.			
Japan inventory	:	All components are I	isted or exempted.			
Korea inventory (KECI)	:	All components are I	isted or exempted.			
New Zealand Inventory of Chemicals (NZIoC)	:	All components are I	isted or exempted.			
Philippines inventory (PICCS)	:	All components are I	isted or exempted.			
United States inventory (TSCA 8b)	:	All components are I	isted or exempted.			
Chemical Weapons Convention List Schedule I Chemicals	:	Not listed				
Chemical Weapons Convention List Schedule II Chemicals	:	Not listed				
Chemical Weapons Convention List Schedule III Chemicals		Not listed				
15.2 Chemical Safety Assessment	:	This product contain required.	s substances for which Cher	nical Safety /	Assessments are	still

Assessment

required.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms	 ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
	DNEL = Derived No Effect Level
	EUH statement = CLP-specific Hazard statement
	PNEC = Predicted No Effect Concentration
	RRN = REACH Registration Number

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classi	fication		Justification
Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411		Expert judg Expert judg Expert judg Expert judg	ment ment
Full text of abbreviated H statements	: H302 H312 H315 H317 H318 H319 H332 H411 H412	Harmful if swallowed. Harmful in contact with skin. Causes skin irritation. May cause an allergic skin re Causes serious eye damage Causes serious eye irritation Harmful if inhaled. Toxic to aquatic life with long Harmful to aquatic life with long	lasting effects.

ARALDITE RAPID G RESIN	1		18/18
Date of printing	: 19 March 2015	(M)SDS no.	: 00087386
Date of issue	: 19 March 2015	Version	: 1
SECTION 16: Other	information		
Full text of classifications [CLP/GHS]		SERIOUS EYE DAMA	rmal) - Category 4 nalation) - Category 4 C HAZARD - Category 2 C HAZARD - Category 3 GE/ EYE IRRITATION - Category 1 GE/ EYE IRRITATION - Category 2 RITATION - Category 2
Full text of abbreviated R phrases	R41- Risk of serious R38- Irritating to skin R36/38- Irritating to e R43- May cause sen R51/53- Toxic to aqu aquatic environment.	eyes and skin. sitisation by skin contact. latic organisms, may cause lo iquatic organisms, may caus	skin and if swallowed. ong-term adverse effects in the e long-term adverse effects in the
Full text of classifications [DSD/DPD]	: Xn - Harmful Xi - Irritant N - Dangerous for the	e environment	
(M)SDS no.	: 00087386		
Date of printing	: 3/19/2015.		
Date of issue/ Date of revision	: 3/19/2015.		
Date of previous issue	: No previous validation	n.	
Version	: 1		
Notice to reader			

While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION. NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

ARALDITE® is a registered trademark of Huntsman Corporation or an affiliate thereof in one or more countries, but not all countries.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE. NO PART OF THIS DATA SHEET MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM, OR BY ANY MEANS, WITHOUT PERMISSION IN WRITING FROM HUNTSMAN. ALL REQUESTS FOR PERMISSION TO REPRODUCE MATERIAL FROM THIS DATA SHEET SHOULD BE DIRECTED TO HUNTSMAN, MANAGER, PRODUCT SAFETY AT THE ABOVE ADDRESS.