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Title:

CLASSIFICATION OF REACTION TO FIRE **PERFORMANCE** IN ACCORDANCE WITH EN 13501-1: 2018.

Product Name:

"Alupave® Aluminium Decking & Flat Roofing System"

Report No:

WF 517190

Issue No:

1

Prepared for:

Clear Amber Inveralmond Place, Inveralmond Industrial Estate, Perth, PH1 3TS

Date:

26th August 2022

1. Introduction

This classification report defines the classification assigned to "Alupave® Aluminium Decking & Flat Roofing System", a family of coated aluminium products, in line with the procedures given in EN 13501-1: 2018.

2. Details of classified product

2.1 General

The products, "Alupave® Aluminium Decking & Flat Roofing System", are defined as being suitable for construction applications, excluding flooring and linear pipe thermal insulation.

2.2 Product description

The products, "Alupave® Aluminium Decking & Flat Roofing System", are fully described below and in the test reports provided in support of classification listed in Clause 3.1.

Item		Detail			
General description		Coated aluminium			
Product reference of system		"Alupave® Aluminium Decking & Flat Roofing System"			
Name of manufacturer of system		Clear Amber Group			
Coated aluminium thickness		2.18mm (determined by Warringtonfire)			
Overall profile thickness		25mm (determined by Warringtonfire)			
Weight per u	unit area of system	10.63kg/m² (determined by Warringtonfire)			
Coating	Generic type	Powder coating			
	Product reference	"Alupave® APV212"			
	Name of manufacturer	Clear Amber Group Limited			
	Number of coats	1			
	Thickness	60-100μm			
	Application rate	140-150g/m ²			
	Application method	Spray			
	Colour	Grey, Sand			
	Flame retardant details	See Note 2 below			

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Item		Detail		
Substrate	Generic type	Aluminium		
	Product reference	"Alupave® Aluminium Decking & Flat Roofing System"		
	Name of manufacturer	Clear Amber Group		
	Thickness	2mm		
	Weight per unit area	10.63kg/m ²		
	Flame retardant details	See Note 2 below		
Mounting and fixing details		A 40mm ventilated cavity was situated between the reverse face of the specimens and the aluminium substrate as defined in EN 13238:2010		
Joint details		Vertical joints were incorporated in the specimen		
Brief description of manufacturing process		Spray coated powder coating		

Note 1: The sponsor was unable to provide this information.

Note 2: The sponsor of the test has confirmed that no flame retardant additives were utilised in the production of the component.

3. Test reports/extended application reports & test results in support of classification

3.1 Test reports/extended application reports

Name of Laboratory	Name of sponsor	Test reports/classification report Nos.	Test method / classification rules & date
Warringtonfire		511881, 511882	EN ISO 1716: 2018
Warringtonfire	Class Ambas	517734	EN ISO 1716: 2018 Composite Summary
Warringtonfire	Clear Amber	Formal: 508045 (Issue 2) Indicative: 521087	EN 13823: 2020
Warringtonfire		WF 521734	EN 15725:2010 and EN/TS 15117:2005

3.2 Test results

Test	Parameter	No. tests	Report	Results		
method & test number				Continuous parameter - mean (m)	Compliance parameters	
	FIGRA _{0.2MJ}	3	508045 (Issue 2)	0 W/s	-	
	FIGRA _{0.2MJ}	1	521087	0 W/s	=	
	FIGRA _{0.4MJ}	3	508045 (Issue 2)	0 W/s	-	
	TIGNA 0.4MJ	1	521087	0 W/s	-	
	THR _{600s}	3	508045 (Issue 2)	0.6 MJ	-	
	1 TK 600s	1	521087	0.6 MJ	-	
	LFS	3	508045 (Issue 2)	-	Compliant	
	LLO	1	521087	-	Compliant	
EN 13823	CMOCDA	3	508045 (Issue 2)	$3 \text{ m}^2/\text{s}^2$	-	
	SMOGRA	1	521087	$0 \text{ m}^2/\text{s}^2$	-	
	TSP _{600s}	3	508045 (Issue 2)	44 m ²	-	
		1	521087	21 m ²	-	
	Fall of Flaming Droplet/Particle?	3	508045 (Issue 2)	-	Compliant	
		1	521087	-	Compliant	
	Flaming of Fallen	3	508045 (Issue 2)	-	Compliant	
	Particle Exceeding 10s?	1	521087	-	Compliant	
EN ISO 1716 Individual	511881 – Topcoat, 'Grey'		3	20.4 MJ/kg	-	
component results	511882 - Topcoat, 'Sand'		3	17.0 MJ/kg	-	
EN ISO 1716 Worst case composite calculation, (as per	Topcoat - PCS (b)		3	3.1 MJ/m ²	-	
	Aluminium - PCS (a)		Deemed to satisfy (0.0)		-	
composite summary report)	For the product as a whole PCS (e)		Summary result	0.3 MJ/kg	-	

4. Classification and field of application

4.1 Reference of classification

This classification has been carried out in accordance with clause 8 of EN 13501-1: 2018, EN 15725:2010 and EN/TS 15117:2005.

4.2 Classification

The products, "Alupave® Aluminium Decking & Flat Roofing System", a family of coated aluminium products, in relation to their reaction to fire behaviour are classified:

A2

The additional classification in relation to smoke production is:

s1

The additional classification in relation to flaming droplets / particles is:

d0

The format of the reaction to fire classification for construction applications, excluding flooring and linear pipe thermal insulation is:

Fire Behaviour		Smoke Production			Flaming Droplets	
A2	•	S	1	,	d	0

i.e. A2 - s1, d0

Reaction to fire classification: A2 - s1, d0

4.3 Field of application

This classification is valid for the following end use applications:

i) Construction applications used with a minimum air gap of 40mm over any metallic substrate with a density equal to or greater than 2025kg/m³, a melting point of >500°C, having a minimum thickness of 0.8mm and a fire performance of A1.

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This classification is also valid for the following product parameters:

Product thickness
Product weight per unit area
Product colour
Coating weight per unit area
Product composition
Product construction
Joints

No variation allowed
No variation allowed
Vertical joints allowed

5. Limitations

This document does not represent type approval or certification of the product.

SIGNED APPROVED

Katie Williams

Product Assessor Technical Department **Stacey Deeming**

Principal Product Assessor Technical Department on behalf of Warringtonfire

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