

Pennine Aggregates Ltd.

Material Safety Data Sheet - Cementitious Mixes

According to Regulation (EC) No 1907/2006 (REACH)

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Cementitious Mixes		
Trade Names		
Build-It PostFix	Build-It Multi-Purpose Concrete	Built-It General Purpose Mortar

The following are the substances in the cement that contribute to the classification of the mixture as regards acute toxicity, skin corrosion or serious eye damage, respiratory or skin sensitization, specific target organ toxicity (STOT) or aspiration hazard

Substance	EINECS	CAS	Hazard
Portland cement clinker	266-043-4*	65997-15-1	Serious eye damage, Skin sensitization and STOT SE
Flue dust from production of cement clinker**	270-659-9	68475-76-3	Serious eye damage, Skin sensitization and STOT SE
Calcium Sulfoaluminate Clinker**	934-133-9	-	Serious eye damage, Skin sensitization and STOT SE
Sodium Carbonate**	207-838-8	497-19-8	Serious eye irritation

* Entry is called Cement, Portland, Chemicals.

** May exist in some products. For the purposes of this SDS information assume this substance exists.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Cementitious mixes for use as concrete, mortars, renders and/or grouts.

Cement containing mixtures (hydraulic binders) are used industrially, by professionals as well as by consumers in building and construction work, indoor and outdoor. The identified uses cover the dry products and the products in a wet suspension (paste).

No specific uses advised against are identified.

1.3 Details of the supplier of the safety data sheet

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SECTION 2: Hazards identification**2.1 Classification of the substance or mixture****2.1.1 According to Regulation (EC) No 1272/2008 (CLP)**

Hazard class	Hazard category	Hazard statements
Skin irritation	2	H318: Causes serious eye damage
Serious eye damage/eye irritation	1	H315: Causes skin irritation
Skin sensitization	1B	H317: May cause an allergic skin reaction
Specific target organ toxicity single exposure respiratory tract irritation	3	H335: May cause respiratory irritation

2.2 Label elements**According to Regulation (EC) No 1272/2008 (CLP)****Hazard pictograms****Signal word**

Danger

Hazard statements

H318 Causes serious eye damage
H315 Causes skin irritation
H317 May cause an allergic skin reaction
H335 May cause respiratory irritation

Precautionary statements

P102 Keep out of reach of children.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P305+P351+P338+P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTRE or doctor/physician.

P302+P352+P333+P313	IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention.
P261+P304+P340+P312	Avoid breathing dust. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTRE or doctor/physician if you feel unwell.
P501	Dispose of product/packaging by hardening with the application of water and dispose of as concrete waste.

Supplemental information

Skin contact with wet cement, fresh concrete or mortar may cause irritation, dermatitis, or burns. May cause damage to products made of aluminium or other non-noble metals.

2.3 Other hazards

Cement does not meet the criteria for PBT or vPvB in accordance with Annex XIII of REACH (Regulation (EC) No 1907/2006).

When cement reacts with water, for instance when making concrete or mortar, or when the cement becomes damp, a strong alkaline solution is produced. Due to the high alkalinity, wet cement may provoke skin and eye irritation.

The product contains chromate reducing agent. As a result, the content of soluble chromium (VI) is less than 2 ppm. If the storage conditions are not appropriate or the storage period is exceeded, the effectiveness of the reducing agent can diminish, and the cement can become skin sensitizing.

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Can contain calcium silicates, Silica sands, GGBS, aluminates and ferro aluminates, with calcium carbonate. Small quantities of ferrous sulphate and alkalis, together with trace amounts of chromium compounds.

Concrete products contain various sized aggregates.

Substance	Concentration Range (W/W in cement)	Registration Number	EINECS	CAS	Classification Regulation 1272/2008	
					Hazard Class	Hazard Statement
Portland cement clinker	5-30%	(a)	266-043-4	65997-15-1	STOT SE 3	H335: May cause respiratory irritation
					Skin irritation 2	H315: Causes skin irritation
					Serious eye damage/eye irritation 1	H318: Causes serious eye damage
					Skin sensitization 1B	H317: May cause an allergic skin reaction
Flue dust (b)	0-5%	01-2119486767-17-0054	270-659-9	68475-76-3	STOT SE 3	H335: May cause respiratory irritation
					Skin irritation 2	H315: Causes skin irritation
					Serious eye damage/eye irritation 1	H318: Causes serious eye damage
					Skin sensitization 1	H317: May cause an allergic skin reaction
Calcium Sulfoaluminate Clinker	0-20%	(a)	934-133-9	-	STOT SE 3	H335: May cause respiratory irritation
					Skin irritation 2	H315: Causes skin irritation
					Serious eye damage/eye irritation 1	H318: Causes serious eye damage
					Skin sensitization 1	H317: May cause an allergic skin reaction

- (a) Clinker is, according to Art. 2.7(b) and Annex V.10 of EC Regulation 1907/2006 (REACH), exempt from the registration requirement.
- (b) "Flue Dust" is a substance (UVCB), arising during production of cement clinker; other conventional names are cement kiln dust, bypass meal, filter dust, ESP dust and clinker dust.

SECTION 4: First aid measures

4.1 Description of first aid measures

General notes

No personal protective equipment is needed for first aid responders. First aid workers should avoid contact with wet cement or wet cement containing mixtures.

Following contact with eyes

Do not rub eyes to avoid possible cornea damage because of mechanical stress. Remove contact lenses if any. Incline head to injured eye, open the eyelid(s) widely and flush eye(s) immediately by thoroughly rinsing with plenty of clean water for at least 20 minutes to remove all particles. Avoid flushing particles into uninjured eye. If possible, use isotonic water (0.9% NaCl). Contact a specialist of occupational medicine or an eye specialist.

Following skin contact

For dry cement, remove and rinse abundantly with water. For wet cement, wash skin with plenty of water. Remove contaminated clothing, footwear, watches, etc. and clean thoroughly before re-using them. Seek medical treatment in all cases of irritation or burns.

Following inhalation

Move the person to fresh air. Dust in throat and nasal passages should clear spontaneously. Contact a physician if irritation persists or later develops or if discomfort, coughing, or other symptoms persist.

Following ingestion

Do not induce vomiting. If the person is conscious, wash out mouth with water and give plenty of water to drink. Get immediate medical attention or contact the anti-poison center.

4.2 Most important symptoms and effects, both acute and delayed***Eyes***

Eye contact with cement (dry or wet) may cause serious and potentially irreversible injuries.

Skin

Cement may have an irritating effect on moist skin (due to sweat or humidity) after prolonged contact or may cause contact dermatitis after repeated contact. Prolonged skin contact with wet cement or wet concrete may cause serious burns because they develop without pain being felt (for example when kneeling in wet concrete even when wearing trousers).

For more details see Reference (1).

Inhalation

Repeated inhalation of dust of common cements over a long period of time increases the risk of developing lung diseases.

Environment

Under normal use, Product is not hazardous to the environment.

4.3 Indication of any immediate medical attention and special treatment needed

When contacting a physician, take this MSDS with you.

SECTION 5: Fire-fighting measures**5.1 Extinguishing media**

Product is not flammable.

5.2 Special hazards arising from the substance or mixture

Product is non-combustible and non-explosive and will not facilitate or sustain the combustion of other materials.

5.3 Advice for fire-fighters

Product poses no fire-related hazards. No need for special protective equipment for fire fighters.

SECTION 6: Accidental release measures**6.1 Personal precautions, protective equipment, and emergency procedures****6.1.1 For non-emergency personnel**

Wear protective equipment as described under Section 8 and follow the advice for safe handling and use given under Section 7.

6.1.2 For emergency responders

Emergency procedures are not required. However, respiratory protection is needed in situations with high dust levels. Contact should be avoided with wet cement or wet cement containing mixtures.

6.2 Environmental precautions

Do not wash product down sewage and drainage systems or into bodies of water (e.g. streams).

6.3 Methods and material for containment and cleaning up

Collect the spillage in a dry state if possible.

Dry product

Use clean-up methods such as vacuum clean-up or vacuum extraction (Industrial portable units, equipped with high efficiency air filters (EPA and HEPA filters, EN 1822-1:2009) or equivalent technique) which do not cause airborne dispersion. Never use compressed air. Alternatively, wipe-up the dust by mopping, wet brushing or by using water sprays or hoses (fine mist to avoid that the dust becomes airborne) and remove slurry. If not possible, remove by slurring with water (see wet cement). When wet cleaning or vacuum cleaning is not possible and only dry cleaning with brushes can be done, ensure that the workers wear the appropriate personal protective equipment and prevent dust from spreading. Avoid inhalation of cement and contact with skin. Place spilled materials into a container. Solidify before disposal as described under Section 13.

Wet product

Clean up wet cement and place in a container. Allow material to dry and solidify before disposal as described under Section 13.

6.4 Reference to other sections

See Sections 8 and 13 for more details.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

For more information, refer to the practice guidelines adopted under the Social Dialogue Agreement on Workers' Health Protection through the Good Handling and Use of Crystalline Silica and Products Containing it, by Employee and Employer European sectoral associations, among which CEMBUREAU. These safe handling practices can be found via the following link:

<http://www.nepsi.eu/agreement-good-practice-guide/good-practice-guide.aspx>.

7.1.1 Protective measures

Follow the recommendations as given under Section 8.
To clean up dry product, see Subsection 6.3.

Measures to prevent fire

Not applicable.

Measures to prevent aerosol and dust generation

Do not sweep. Use dry clean up methods such as vacuum clean-up or vacuum extraction, which do not cause airborne dispersion.

Measures to protect the environment

No special measures required.

7.1.2 Information on general occupational hygiene

Do not handle or store near food and beverages or smoking materials. In dusty environment, wear dust mask and protective goggles. Use protective gloves to avoid skin contact.

7.2 Conditions for safe storage, including any incompatibilities

Bulk cement should be stored in silos that are waterproof, dry (i.e. with internal condensation minimised), clean and protected from contamination. Engulfment hazard: To prevent engulfment or suffocation, do not enter a confined space, such as a silo, bin, bulk truck, or other storage container or vessel that stores or contains cement without taking the proper safety measures. Cement can build-up or adhere to the walls of a confined space. The cement can release, collapse, or fall unexpectedly. Packed products should be stored in unopened bags clear of the ground in cool, dry conditions and protected from excessive draught to avoid degradation of quality. Bags should be stacked in a stable manner. Do not use aluminium containers for the storage or transport of wet cement containing mixtures due to incompatibility of the materials.

7.3 Specific end use(s)

No additional information for the specific end uses (see section 1.2).

7.4 Control of soluble Cr (VI)

For cements treated with a Cr (VI) reducing agent according to the regulations given in Section 15, the effectiveness of the reducing agent diminishes with time. Therefore, cement bags and/or delivery documents will contain information on the packaging date, the storage conditions, and the storage period appropriate to maintaining the activity of the reducing agent and to keeping the content of soluble chromium VI below 0.0002 % of the total dry weight of the cement ready for use, according to EN 196-10. They will also indicate the appropriate storage conditions for maintaining the effectiveness of the reducing agent.

SECTION 8: Exposure controls/personal protection**8.1 Control parameters****8.1.1 Exposure limit values (Workplace Exposure Limits WEL)**

Substance	CAS	Long Term Exposure Limit (8hr TWA Reference Method)	Legal Reference
Portland Cement Clinker	65997-15-1	-	COSHH 2002 & HSE EH40/2005
Inhalable dust		10 mg/m ³	
Respirable dust		4 mg/m ³	

Recommendations given here are based on a DNEL level of 3mg/m³.

8.2 Exposure controls

For each individual PROC, users can choose from either option A) or B) in the table above, according to what is best suited to their specific situation. If one option is chosen, then the same option must be chosen in the table from section “8.2.2 Individual protection measures such as personal protection equipment” - Specification of respiratory protective equipment. Only combinations between A) – A) and B) – B) are possible.

8.2.1 Appropriate engineering controls

Measures to reduce generation of dust and to avoid dust propagating in the environment such as dedusting, exhaust ventilation and dry clean-up methods which do not cause airborne dispersion.

Exposure Scenario	PROC*	Exposure	Technical Installation	Efficiency
Industrial manufacture/formulation of hydraulic building and construction materials	2, 3	Duration is not restricted (up to 480 minutes per shift, 5 shifts a week)	Not required	-
	14, 26		A) Not required or B) Generic local exhaust ventilation	- 78%
			A) General ventilation or B) Generic local exhaust ventilation	17% 78%
5, 8b, 9	Not required		-	
Industrial uses of dry hydraulic building and construction materials (indoor, outdoor)	2		A) Not required or B) Generic local exhaust ventilation	- 78%
	14, 22, 26		A) General ventilation or B) Generic local exhaust ventilation	17 % 78 %
	5, 8b, 9		A) Not required or B) Generic local exhaust ventilation	- 78%
Industrial uses of wet suspension of hydraulic building and construction materials	7		Not required	-
	2, 5, 8b, 9, 10, 13, 14		Not required	-
Professional use of dry hydraulic building and construction material (indoor, outdoor)	2		Not required	-
	9, 26		A) Not required or B) Generic local exhaust ventilation	- 72 %
	5, 8a, 8b, 14		A) Not required or B) Integrated local exhaust ventilation	- 87 %
	19		Localized controls are not applicable, process only in good, ventilated rooms or outdoor	-
Professional uses of wet suspensions of hydraulic building and construction materials	11		A) Not required or B) Generic local exhaust ventilation	- 72 %
	2, 5, 8a, 8b, 9, 10, 13, 14, 19		Not required	-

* PROC's are identified uses and defined in section 16.2.

8.2.2 Individual protection measures such as personal protection equipment

General

During work avoid kneeling in fresh mortar or concrete wherever possible. If kneeling is necessary, then appropriate waterproof personal protective equipment must be worn. Do not eat, drink, or smoke when working with cement to avoid contact with skin or mouth. Before starting to work with cement, apply a barrier cream and reapply it at regular intervals. Immediately after working with cement or cement-containing materials, workers should wash or shower or use skin moisturizers. Remove contaminated clothing, footwear, watches, etc. and clean thoroughly before re-using them.

Eye/face protection



Wear approved glasses or safety goggles according to EN 166 when handling dry or wet cement to prevent contact with eyes.

Skin protection



Use watertight, wear and alkali resistant gloves (e.g., Nitrile-soaked cotton gloves with CE Marking) internally lined with cotton, boots, closed long-sleeved protective clothing as well as skin care products (including barrier creams) to protect the skin from prolonged contact with wet cement. Care should be taken to ensure that wet cement does not enter the boots. For the gloves, respect the maximum wearing time to avoid skin problems. In some circumstances, such as when laying concrete or screed, waterproof trousers or kneepads are necessary.

Respiratory protection



When a person is potentially exposed to dust levels above exposure limits, use appropriate respiratory protection. The type of respiratory protection should be adapted to the dust level and conform to the relevant EN standard, (e.g., EN 149, EN 140, EN 14387, EN 1827) or national standard.

Thermal hazards

Not applicable

Use	PROC*	Exposure	Specification of respiratory protective equipment (RPE)	RPE efficiency - assigned protection factor (APF)
Industrial manufacture/formulation of hydraulic building and construction materials	2, 3	Duration is not restricted (up to 480 minutes per shift, 5 shifts a week)	Not required	-
	14, 26		A) P1 mask (FF, FM) or B) Not required	APF = 4 -
	5, 8b, 9		A) P2 mask (FF, FM) or B) P1 mask (FF, FM)	APF = 10 APF = 4
Industrial uses of dry hydraulic building and construction materials (indoor, outdoor)	2		Not required	-
	14, 22, 26		A) P1 mask (FF, FM) or B) Not required	APF = 4 -
	5, 8b, 9		A) P2 mask (FF, FM) or B) P1 mask (FF, FM)	APF = 10 APF = 4
Industrial uses of wet suspension of hydraulic building and construction materials	7		A) P1 mask (FF, FM) or B) Not required	APF = 4 -
	2, 5, 8b, 9, 10, 13, 14		Not required	-
Professional use of dry hydraulic building and construction material (indoor, outdoor)	2		P1 mask (FF, FM)	APF = 4
	9, 26		A) P2 mask (FF, FM) or B) P1 mask (FF, FM)	APF = 10 APF = 4
	5, 8a, 8b, 14		A) P3 mask (FF, FM) or B) P1 mask (FF, FM)	APF = 20 APF = 4
	19		P2 mask (FF, FM)	APF = 10
Professional uses of wet suspensions of hydraulic building and construction materials	11		A) P2 mask (FF, FM) or B) P1 mask (FF, FM)	APF = 10 APF = 4
	2, 5, 8a, 8b, 9, 10, 13, 14, 19		Not required	-

* PROC's are identified uses and defined in section 16.2.

An overview of the APFs of different RPE (according to EN 529:2005) can be found in the glossary of MEASE (16). Any RPE as defined above shall only be worn if the following principles are implemented in parallel: The duration of work (compare with "duration of exposure" above) should reflect the additional physiological stress for the worker due to the breathing resistance and mass of the RPE itself, due to the increased thermal stress by enclosing the head. In addition, it shall be considered that the worker's capability of using tools and of communicating are reduced during the wearing of RPE. For reasons as given above, the worker should therefore be (i) healthy (especially in view of medical problems that may affect the use of RPE), (ii) have suitable facial characteristics reducing leakages between face and mask (in view of scars and facial hair). The recommended devices above which rely on a tight face seal will not provide the required protection unless they fit the contours of the

face properly and securely. The employer and self-employed persons have legal responsibilities for the maintenance and issue of respiratory protective devices and the management of their correct use in the workplace. Therefore, they should define and document a suitable policy for a respiratory protective device program including training of the workers.

8.2.3 Environmental exposure controls

Air

Environmental exposure control for the emission of cement particles into air must be in accordance with the available technology and regulations for the emission of general dust particles. Storing, loading, or unloading cement in bulk prior to further transportation in bulk, blending cement in bulk or using cement in bulk other than at a construction site, including the bagging of cement and cement mixtures, the batching of ready-mixed concrete and the manufacture of concrete blocks and other cement products, requires a permit under the Environmental Permitting Regulations 2010.

Water

Do not wash cement into sewage systems or into bodies of water, to avoid high pH. Above pH 9 negative eco-toxicological impacts are possible.

Soil and terrestrial environment

No special emission control measures are necessary for the exposure to the terrestrial environment.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

This information applies to the whole mixture.

- (a) Appearance: a mixture of sand and cementitious materials (aggregates added to concrete products) in a powder form. Can be various colours.
- (b) Odour: Slight, earthy odour
- (c) Odour threshold: No odour threshold,
- (d) pH: (T = 20°C in water, water-solid ratio 1:2): 11-13.5
- (e) Melting point: $\geq 1,250^{\circ}\text{C}$
- (f) Initial boiling point and boiling range: Not applicable as under normal atmospheric conditions, melting point $\geq 1,250^{\circ}\text{C}$
- (g) Flash point: Not applicable as is not a liquid
- (h) Evaporation rate: Not applicable as is not a liquid
- (i) Flammability (solid, gas): Not applicable as is a solid which is non-combustible and does not cause or contribute to fire through friction
- (j) Upper/lower flammability or explosive limits: Not applicable as is not a flammable gas
- (k) Vapour pressure: Not applicable as melting point $\geq 1,250^{\circ}\text{C}$
- (l) Vapour density: Not applicable as melting point $\geq 1,250^{\circ}\text{C}$
- (m) Relative density: 2.75-3.20.
- (n) Solubility(ies) in water (T = 20°C): slight (0.1-1.5 g/l)
- (o) Partition coefficient: n-octanol/water: Not applicable as is inorganic mixture
- (p) Auto-ignition temperature: Not applicable (no pyrophoricity – no organo-metallic, organo-metalloid, or organo-phosphine bindings or of their derivatives, and no other pyrophoric constituent in the composition)
- (q) Decomposition temperature: Not applicable as no organic peroxide present
- (r) Viscosity: Not applicable as not a liquid
- (s) Explosive properties: Not applicable. Not explosive or pyrotechnic. Not in itself capable by chemical reaction of producing gas at such temperature and pressure and

- at such a speed as to cause damage to the surroundings. Not capable of a self-sustaining exothermic chemical reaction.
- (t) Oxidizing properties: Not applicable as does not cause or contribute to the combustion of other materials

9.2 Other information

Not applicable.

SECTION 10: Stability and reactivity

10.1 Reactivity

When mixed with water, cements will harden into a stable mass that is not reactive in normal environments.

10.2 Chemical stability

Stable if properly stored (see Section 7) and compatible with most other building materials. They should be kept dry.

Contact with incompatible materials should be avoided. Wet cement is alkaline and incompatible with acids, with ammonium salts, with aluminium or other non-noble metals. Cement dissolves in hydrofluoric acid to produce corrosive silicon tetrafluoride gas. Cement reacts with water to form silicates and calcium hydroxide. Silicates in cement react with powerful oxidizers such as fluorine, boron trifluoride, chlorine trifluoride, manganese trifluoride, and oxygen difluoride.

10.3 Possibility of hazardous reactions

Does not cause hazardous reactions.

10.4 Conditions to avoid

Humid conditions during storage may cause lump formation and loss of product quality.

10.5 Incompatible materials

Acids, ammonium salts, aluminium or other non-noble metals. Uncontrolled use of aluminium powder in wet cement should be avoided as hydrogen is produced.

10.6 Hazardous decomposition products

Does not decompose into any hazardous products.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Hazard class	Cat	Effect	Reference
Acute toxicity - dermal	-	Limit test, rabbit, 24 hours contact, and 2,000 mg/kg body weight – no lethality. Based on available data, the classification criteria are not met.	(2)
Acute toxicity - inhalation	-	No acute toxicity by inhalation observed. Based on available data, the classification criteria are not met.	(9)
Acute toxicity - oral	-	No indication of oral toxicity from studies with cement kiln dust.	Literature survey

		Based on available data, the classification criteria are not met.	
Skin corrosion/irritation	2	Cement in contact with wet skin may cause thickening, cracking, or fissuring of the skin. Prolonged contact in combination with abrasion may cause severe burns.	(2) Human experience
Serious eye damage/irritation	1	Portland cement clinker caused a mixed picture of corneal effects, and the calculated irritation index was 128. Common cements contain varying quantities of Portland cement clinker, blast furnace slag, gypsum, and limestone. Direct contact with cement may cause corneal damage by mechanical stress, immediate or delayed irritation or inflammation. Direct contact by larger amounts of dry cement or splashes of wet cement may cause effects ranging from moderate eye irritation (e.g., conjunctivitis or blepharitis) to chemical burns and blindness.	(10), (11)
Skin sensitization	1	Some individuals may develop eczema upon exposure to wet cement dust, caused either by the high pH which induces irritant contact dermatitis after prolonged contact, or by an immunological reaction to soluble Cr (VI) which elicits allergic contact dermatitis. The response may appear in a variety of forms ranging from a mild rash to severe dermatitis and is a combination of the two above mentioned mechanisms. If the cement contains a soluble Cr (VI) reducing agent and if the mentioned period of effectiveness of the chromate reduction is not exceeded, a sensitizing effect is not expected [Reference (3)].	(3), (4)
Respiratory sensitization	-	There is no indication of sensitization of the respiratory system. Based on available data, the classification criteria are not met.	(1)
Germ cell mutagenicity	-	No indication. Based on available data, the classification criteria are not met.	(12), (13)
Carcinogenicity	-	No causal association has been established between Portland cement exposure and cancer. The epidemiological literature does not support the designation of Portland cement as a suspected human carcinogen. Portland cement is not classifiable as a human carcinogen (According to ACGIH A4: Agents that cause concern that they could be carcinogenic for humans, but which cannot be assessed conclusively because of a lack of data. In vitro or animal studies do not provide indications of carcinogenicity that are sufficient to classify the agent with one of the other notations.). Based on available data, the classification criteria are not met.	(1) (14)
Reproductive toxicity	-	Based on available data, the classification criteria are not met.	No evidence from human experience
STOT-single exposure	3	Cement dust may irritate the throat and respiratory tract. Coughing, sneezing, and shortness of breath may occur following exposures more than occupational exposure limits. Overall, the pattern of evidence clearly indicates that occupational exposure to cement dust has produced deficits in respiratory function. However, evidence available at the	(1)

		present time is insufficient to establish with any confidence the dose-response relationship for these effects.	
STOT-repeated exposure	-	There is an indication of COPD. The effects are acute and due to high exposures. No chronic effects or effects at low concentration have been observed. Based on available data, the classification criteria are not met.	(15)
Aspiration hazard	-	Not applicable as cements are not used as an aerosol.	

Apart from skin sensitization, Portland cement clinker and common cements have the same toxicological and eco-toxicological properties.

Medical conditions aggravated by exposure

Inhaling cement dust may aggravate existing respiratory system disease(s) and/or medical conditions such as emphysema or asthma and/or existing skin and/or eye conditions.

SECTION 12: Ecological information

12.1 Toxicity

The product is not hazardous to the environment. Eco-toxicological tests with Portland cement on *Daphnia magna* [Reference (5)] and *Selenastrum coli* [Reference (6)] have shown little toxicological impact. Therefore, LC50 and EC50 values could not be determined [Reference (7)]. There is no indication of sediment phase toxicity [Reference (8)]. The addition of large amounts of cement to water may however cause a rise in pH and may, therefore, be toxic to aquatic life under certain circumstances.

12.2 Persistence and degradability

Not relevant. After hardening, presents no toxicity risks.

12.3 Bio accumulative potential

Not relevant. After hardening, presents no toxicity risks.

12.4 Mobility in soil

Not relevant. After hardening, presents no toxicity risks.

12.5 Results of PBT and vPvB assessment

Not relevant. After hardening, presents no toxicity risks.

12.6 Other adverse effects

Not relevant.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Do not dispose of into sewage systems or surface waters.

Product - has exceeded its shelf life

EWC entry: 10 13 99 (Wastes not otherwise specified)

(and when demonstrated that it contains more than 0.0002% soluble Cr (VI)): shall not be used/sold other than for use in controlled closed and totally automated processes or should be recycled or disposed of according to local legislation or treated again with a reducing agent.

Product - unused residue or dry spillage

EWC entry: 10 13 06 (other particulates and dust)

Pick up dry unused residue or dry spillage as is. Mark the containers. Possibly reuse depending upon shelf-life considerations and the requirement to avoid dust exposure. In case of disposal, harden with water and dispose according to “Product – after addition of water, hardened”

Product – slurries

Allow to harden, avoid entry in sewage and drainage systems or into bodies of water (e.g. streams) and dispose of as explained below under “Product - after addition of water, hardened”.

Product - after addition of water, hardened

EWC entries: 10 13 14 (waste from manufacturing of cement – waste concrete or concrete sludge) or 17 01 01 (construction and demolition wastes - concrete).

Dispose of according to the local legislation. Avoid entry into the sewage water system. Dispose of the hardened product as concrete waste. Due to the inertisation, concrete waste is not a dangerous waste.

Packaging

EWC entries: 15 01 01 (wastepaper and cardboard packaging). 15 01 02 (Plastic packaging) completely empty the packaging and process it according to local legislation.

SECTION 14: Transport information

Cement is not covered by the international regulation on the transport of dangerous goods (IMDG, IATA, ADR/RID), therefore no classification is required. No special precautions are needed apart from those mentioned under Section 8.

14.1 UN number

Not relevant

14.2 UN proper shipping name

Not relevant

14.3 Transport hazard class(es)

Not relevant

14.4 Packing group

Not relevant

14.5 Environmental hazards

Not relevant

14.6 Special precautions for user

Not relevant

14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Not relevant

SECTION 15: Regulatory information**15.1 Safety, health, and environmental regulations/legislation specific for the substance or mixture**

Cement is a mixture according to REACH and is not subject to registration. Cement clinker is exempt from registration (Art 2.7 (b) and Annex V.10 of REACH).

The marketing and use of cement is subject to a restriction on the content of soluble Cr (VI) (REACH Annex XVII point 47 Chromium VI compounds)

National regulatory information

CONIAC Health Hazard Information Sheet No 26 (CEMENT)

Health & Safety at Work, etc. Act 1974

Control of Substances Hazardous to Health Regulations (COSHH) 2002

Control of Substances Hazardous to Health (Amendment) Regulations 2004

Environmental Protection Act 1990

HSE Guidance Note EH40 (Workplace Exposure Limits)

Any authorized manual on First Aid by St. John's/St. Andrews/Red

Cross Manual Handling Operations Regulations 1992 (as amended)

PORTLAND CEMENT DUST – criteria document for an occupational exposure limit. June 1994 (ISBN 07176 – 0763 – 1)

HSE Guidance Notes EH26 (Occupational Skin Diseases – Health and Safety Precautions)

15.2 Chemical Safety Assessment

No chemical safety assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information**16.1 Indication of changes**

N/A.

16.2 Identified uses and use descriptors and categories

The table below gives an overview of all relevant identified uses of cement or cement containing hydraulic binders. All the uses have been grouped in these identified uses because of the specific conditions of exposure for human health and environment. For each specific use, a set of risk management measures or localized controls has been derived (see section 8) which need to be put in place by the user of cement or cement containing hydraulic binders to bring the exposure to an acceptable level.

PROC	Identified Uses - Use Description	Manufacture/ Formulation of	Professional/ Industrial use of
		building and construction materials	
2	Use in closed, continuous process with occasional controlled exposure, e.g., industrial, or professional manufacture of hydraulic binders.	X	X
3	Use in closed batch process, e.g., industrial, or professional manufacture of ready-mix concrete.	X	X
5	Mixing or blending in batch process for formulation of mixtures and articles, e.g., industrial, or professional manufacture of pre-cast concrete.	X	X
7	Industrial spraying, e.g., Industrial use of wet suspensions of hydraulic binders by spraying		X
8a	Transfer of substance or mixture from/to vessels/large containers at non-dedicated facilities, e.g., use of cement in bags to prepare mortar		X
8b	Transfer of substance or mixture from/to vessels/large containers at dedicated facilities, e.g., filling of silos or road/ rail tankers at cement plants.	X	X
9	Transfer of substance or mixture into small containers, e.g., filling of cement bags in cement plants.	X	X
10	Roller application or brushing, e.g., Products to improve adherence between building surfaces and finishing products		
11	Non-Industrial spraying, e.g., professional use of wet suspensions of hydraulic binders by spraying.		X
13	Treatment of articles by dipping and pouring, e.g., covering of construction product with a layer to improve the performance of the product.		X
14	Production of mixtures or articles by tableting, compression extrusion, palletization, e.g., production of floor tiling.	X	X
19	Hand-mixing with intimate contact and only PPE available, e.g., mixture of wet hydraulic binder on a construction site.		X
22	Potentially closed processing operations with minerals/metals at elevated temperature in Industrial setting, e.g., production of bricks.		X
26	Handling of solid inorganic substances at ambient temperature, e.g., mixture of wet hydraulic binders.	X	X

16.3 Abbreviations and acronyms

ACGIH	American Conference of Governmental Industrial Hygienists
ADR/RID	European Agreements on the transport of Dangerous goods by Road/Railway
APF	Assigned protection factor
CAS	Chemical Abstracts Service

CLP	Classification, labelling and packaging (Regulation (EC) No 1272/2008)
COPD	Chronic Obstructive Pulmonary Disease
DNEL	Derived no-effect level
EC50	Half maximal effective concentration
ECHA	European Chemicals Agency
EINECS	European Inventory of Existing Commercial chemical Substances
EPA	Type of high efficiency air filter
ES	Exposure scenario
EWC	European Waste Catalogue
FF P	Filtering face piece against particles (disposable)
FM P	Filtering mask against particles with filter cartridge
GefStoffV	Gefahrstoffverordnung
HEPA	Type of high efficiency air filter
H&S	Health and Safety
IATA	International Air Transport Association
IMDG	International agreement on the Maritime transport of Dangerous Goods
	LC50 Median lethal dose
MEASE	Metals estimation and assessment of substance exposure, EBRC Consulting GmbH for Eurometaux, http://www.ebrc.de/industrial-chemicals-reach/projects-and-references/mease.php
MS	Member State
MSDS	Material safety Data Sheet
OELV	Occupational exposure limit value
PBT	Persistent, bio-accumulative, and toxic
PNEC	Predicted no-effect concentration
PROC	Process category
RE	Repeated exposure
REACH	Registration, Evaluation and Authorization of Chemicals
RPE	Respiratory protective equipment
SCOEL	Scientific Committee on Occupational Exposure Limit Values
SDS	Safety Data Sheet
SE	Single exposure
STP	Sewage treatment plant
STOT	Specific Target Organ Toxicity
TLV-TWA	Threshold Limit Value-Time-Weighted Average
TRGS	Technische Regeln für Gefahrstoffe
VLE-MP	Exposure limit value-weighted average in mg by cubic meter of air
vPvB	Very persistent, very bio-accumulative
WEL	Workplace exposure limit
w/w	Weight by weight
WWTP	Wastewater treatment plant

16.4 Key literature references and sources of data

- (1) *Portland cement Dust - Hazard assessment document EH75/7, UK Health and Safety Executive, 2006.*
Available from: <http://www.hse.gov.uk/pubns/web/portlandcement.pdf>.
- (2) *Observations on the effects of skin irritation caused by cement, Kietzman et al, Dermatosen, 47, 5, 184-189 (1999).*
- (3) *European Commission's Scientific Committee on Toxicology, Ecotoxicology, and the Environment (SCTEE) opinion of the risks to health from Cr (VI) in cement (European Commission, 2002).*
http://ec.europa.eu/health/archive/ph_risk/committees/sct/documents/out158_en.pdf.
- (4) *Epidemiological assessment of the occurrence of allergic dermatitis in workers in the construction industry related to the content of Cr (VI) in cement, NIOH, Page 11, 2003.*

- (5) U.S. EPA, *Short-term Methods for Estimating the Chronic Toxicity of Effluents and Receiving Waters to Freshwater Organisms*, 3rd ed. EPA/600/7-91/002, Environmental Monitoring and Support Laboratory, U.S. EPA, Cincinnati, OH (1994a) and 4th ed. EPA-821-R-02-013, US EPA, office of water, Washington D.C. (2002).
- (6) U.S. EPA, *Methods for Measuring the Acute Toxicity of Effluents and Receiving Waters to Freshwater and Marine Organisms*, 4th ed. EPA/600/4-90/027F, Environmental Monitoring and Support Laboratory, U.S. EPA, Cincinnati, OH (1993) and 5th ed. EPA-821-R-02-012, US EPA, office of water, Washington D.C. (2002).
- (7) *Environmental Impact of Construction and Repair Materials on Surface and Ground Waters. Summary of Methodology, Laboratory Results, and Model Development.* NCHRP report 448, National Academy Press, Washington, D.C., 2001.
- (8) *Final report Sediment Phase Toxicity Test Results with Corophium volutator for Portland clinker prepared for Norcem A.S. by AnalyCen Ecotox AS*, 2007.
- (9) TNO report V8801/02, *an acute (4-hour) inhalation toxicity study with Portland Cement Clinker CLP/GHS 03-2010-fine in rats*, August 2010.
- (10) TNO report V8815/09, *Evaluation of eye irritation potential of cement clinker G in vitro using the isolated chicken eye test*, April 2010.
- (11) TNO report V8815/10, *Evaluation of eye irritation potential of cement clinker W in vitro using the isolated chicken eye test*, April 2010.
- (12) *Investigation of the cytotoxic and proinflammatory effects of cement dusts in rat alveolar macrophages*, Van Berlo et al, *Chem. Res. Toxicol.*, 2009 Sept; 22(9):1548-58.
- (13) *Cytotoxicity and genotoxicity of cement dusts in A549 human epithelial lung cells in vitro*; Gminski et al, *Abstract DGPT conference Mainz*, 2008.
- (14) *Comments on a recommendation from the American Conference of governmental industrial Hygienists to change the threshold limit value for Portland cement*, Patrick A. Hessel and John F. Gamble, *EpiLung Consulting*, June 2008.
- (15) *Prospective monitoring of exposure and lung function among cement workers, Interim report of the study after the data collection of Phase I-II 2006-2010*, Hilde Notø, Helge Kjuus, Marit Skogstad and Karl-Christian Nordby, *National Institute of Occupational Health*, Oslo, Norway, March 2010.
- (16) *MEASE, Metals estimation and assessment of substance exposure*, EBRC Consulting GmbH for Eurometaux, <http://www.ebrc.de/industrial-chemicals-reach/projects-and-references/mease.php>
- (17) *Occurrence of allergic contact dermatitis caused by chromium in cement. A review of epidemiological investigations*, Kåre Lervik, Helge Kjuus, NIOH, Oslo, December 2011.

16.5 Relevant H-Statements

H318: Causes serious eye damage
H315: Causes skin irritation
H317: May cause an allergic skin reaction
H335: May cause respiratory irritation

16.6 Training advice

In addition to health, safety and environmental training programs for their workers, companies must ensure that workers read, understand, and apply the requirements of this SDS.

16.7 Further information

The data and test methods used for the purpose of classification of common cements, are given or referred to in section 11.1.

16.8 Disclaimer

The information on this data sheet reflects the currently available knowledge and is reliable provided that the product is used under the prescribed conditions and in accordance with the application specified on the packaging and/or in the technical guidance literature. Any other use of the product, including the use of the product in combination with any other product or any other process, is the responsibility of the user.

It is implicit that the user is responsible for determining appropriate safety measures and for applying the legislation covering his/her own activities.

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