

Floor Covering Adhesive

Revision: 24/06/2022

Page 1 from 2

Technical data

| | |
|---------------------------------|---|
| Basis | (Styrene) Acrylate |
| Consistency | Paste |
| Curing system | Physical drying |
| Density | Ca. 1,50 g/ml |
| Total solid content | Ca. 77 % |
| Open time (23°C, 55% RV)* | Max. 30 min. |
| Drying time (23°C and 50% R.H.) | Ca. 12 hours |
| Consumption* | Ca. 400-600 g/m ² : depending on substrate and the trowel used |
| Temperature resistance** | -20°C to +80°C (cured) |
| Application temperature | 5 °C → 30 °C |

* These values may vary depending on environmental factors such as temperature, moisture, and type of substrates. ** This information relates to fully cured product.

Product description

Floor Covering Adhesive is a ready to use universal dispersion adhesive with synthetic resins for interior application.

Properties

- Easy to tool
- Professional quality
- High adhesive strength
- Long open time
- Elastic adhesive layer

Applications

- Bonding of all types of floor covering.
- Bonding of wall to wall carpets with and without foam backing.
- Bonding of linoleum.

Packaging

Colour: white-beige

Packaging: 1 kg plastic pot, 5 kg bucket, 15 kg bucket

Shelf life

At least 12 months in original, unopened packaging at a cool and dry storage place, between +5°C and +25°C.

Substrates

Substrates: porous substrates like concrete and wood

Nature: Floor Covering Adhesive should be applied on a rigid, clean, permanently dry, dust and grease free surface which do not contain any loose parts, paint, wax, oil or other contaminants. Irregularities such as remaining concrete leveling, old adhesives may adversely affect adhesion. These need preferably to be removed mechanically for example by sanding or blasting.

Surface preparation: No pretreatment required. We recommend a preliminary adhesion test on any substrate.

Application method

Application method: Apply the adhesive with a trowel (B1 for vinyl/PVC and B2 for carpets with a sackcloth or synthetic backing) on the substrate. Don't apply more adhesive on the substrate as the amount you can handle in the next 20-30 minutes.

Cleaning: Before curing, Floor Covering Adhesive can be removed with water from substrates and tools. Cured Floor Covering Adhesive can only be removed mechanically.

Repair: With the same material.

Health- and Safety Recommendations

Take the usual labour hygiene into account. Consult label and material safety data sheet for more information.

Dangerous. Respect the precautions for use.

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions are beyond our control, no liability under this publication is accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.



Floor Covering Adhesive

Revision: 24/06/2022

Page 2 from 2

Remarks

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions are beyond our control, no liability under this publication is accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.