WAVIN Hep₂O

Push-fit Plumbing Fitting Instructions

WAVIN

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Jointing procedure

Whichever type of Hep₂O fitting is used, the same jointing procedure should be followed:

Hep₂O jointing sequence

- Cut the pipe squarely at one of the '^' marks using recommended pipe cutters and ensure the pipe end is free from burrs

- Insert a Hep₂O **SmartSleeve™** pipe support sleeve into the pipe end

- Push the pipe firmly into the fitting, then use Hep₂O's unique **In4Sure™** joint recognition technology to 'feel' if the pipe is fully inserted
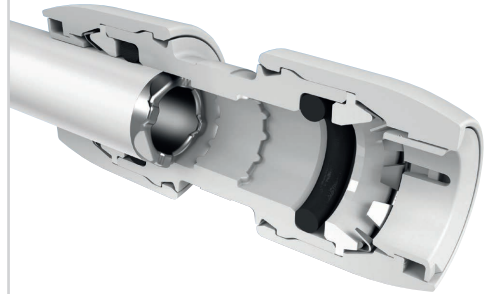

- Tug back on the pipe to ensure the grab-ring engages correctly and prevents the pipe withdrawing

Checking the joint using In4Sure™ joint recognition technology

Follow normal procedure to establish the insertion depth of the pipe into the fitting as previously described.

In4Sure™ joint recognition technology then provides a further check by allowing you to 'feel' if the pipe is fully inserted.

To use **In4Sure™** joint recognition technology:

1. Hold the centre (fixed) part of the fitting in one hand.
2. After inserting the appropriate pipe sleeve, push the pipe firmly into the fitting.
3. While still pushing, rotate the pipe using a screwing action. If the pipe is fully inserted you will feel a 'rumbling' sensation as the profiled end of the **SmartSleeve™** passes over the castellated seat inside the fitting.
4. Pull back to check the joint integrity.

This simple procedure is designed to give you the peace of mind that comes from knowing that the joint is good. You can also make a visual check by checking the next '^' mark is level with the end of the fitting.